DENON

Hi-Fi AM-FM Stereo Receiver

SERVICE MANUAL MODEL DRA-625R/425R

AM-FM STEREO RECEIVER





DRA-625R

DRA-425R

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NIPPON COLUMBIA CO., LTD.

PRECAUTIONS FOR INSTALLATION

DRA-625R/425R uses a newly developed heat emitting unit by employing heat pipes. Since the heat pipes contain a coolant, the DRA-625R/425R must be set level or the desired heat emitting effect cannot be achieved. Always install this unit horizontally.

WICHTIGER HINWEIS ZUR AUFSTELLUNG

Der DRA-625R/425R wird durch eine Wärmeabgabeeinheit mit Wirmeableitungsroheren gekühlt. Da die Rogre Kühlflüssigkeit enthalten, muß der DRA-625R/425R für ausreichende Kühlung eben stehen. Das Gerät daher immer auf einer waagrechten Fläche aufstellen.

PRECAUTIONS DE MISE EN PLACE

Le DRA-625R/425R emploie une unité thermique noubellement développée comportant des tuyaux thermiques. Ces tuyaux contenant un liquide réfrigérant toujours placer le DRA-625R/425R en position horizontale, faute de quoi l'effet de radiation thermique ne pourra être obtenu. Toujours placer cet appareil en position horizontale.

PRECAUZIONI PER L'INSTALLAZIONE

Il DRA-625R/425R impiega una unità d'emissione del calore di nuova progettazione impiegante tubi termici. Contenendo i tubi termici un refrigerante, il DRA625R/425R deve essere sistemato orizzontale, al trimenti non è possibile ottenere l'effetto d'emissione del calore desiderato. Installare sempre questo apparecchio in posizione orizzontale.

PRECAUCIONES PARA LA INSTALACION

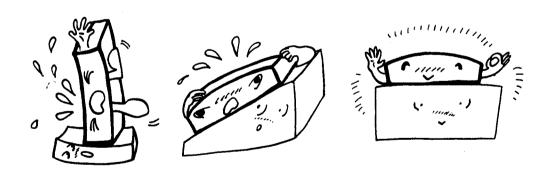
El DRA-625R/425R utiliza una unidad emisora de calor nuevamente desarrollada que emplea conductos de calor. Debido a que los conductos de calor contienen refrigerante, el DRA-625R/425R debe ajustarse al nivel o de otra forma el efecto deseado no podrà ser alcanzado. Instale siempre horizontalmente esta unidad.

VOORZORGSMAATREGELEN VOOR INSTALLATIE

De DRA-625R/425R maakt gebruik van een recentelijk ontwikkeld toestel dat warmte uitstraalt door gebruik van warmtebuizen. Aangezien de warmtebuizen een koelvloeistof bevatten, moet de DRA-625R/425R het ingestelde niveau hebben of het gewenste warmte uitstraaleffekt kan niet verkregen worden. Dit toestel moet horizontaal geplaatst worden.

OBSERVERA VID INSTALLERING

DRA-625R/425R har en nyutvecklad anordning för värmeavledning med rör. Dessa rör innehåller en kylvätska och därför måste DRA-625R/425R placeras på ett vågrätt underlag eftersom annars korrekt värmeavledningseffekt inte kan erhållas. Ställ alltid upp apparaten horisontellt.



For United Kingdom Model only.

WARNING:

As the colours of the wires in the mains lead of this appliance may not correspond with the coloured markings identifying the terminals in your plug proceed as follows:

The wire which is coloured blue must be connected to the terminal which is marked with the letter N or coloured black.

The wire which is coloured brown must be connected to the terminal which is marked with the letter L or coloured red.

IMPORTANT

The wires in this mains lead are coloured in accordance with the following code:

Blue: Neutral Brown: Live

Die Deutsche Bundespost informiert

Dieses. Gerät ist von der Deutschen Bundespost als Ton- bzw. Fernseh-Rundfunkempfänger zugelassen. Es entspricht den zur Zeit gertenden Technischen Vorschriften der Deutschen Bundespost und ist zum Nachweis dafür mit der DBP-Prüfnummer...gekennzeichnet. Bitte überzeugen sie sich selbst. Dieses Gerät darf im Rahmen der nachstehend abgedrucken "Allgemeinen Genehmigung für Ton- und Fernseh-Rundfunkempfänger" in der Bundesrepublik Deutschland betrieben werden. Beachten Sie aber bitte, daß aufgradien dieser Allgemeinen Genehmigung nur Sendungen des Rundfunks empfangen werden duffen. "I) Wer unbefugt andere Sendungen (z. B. des Polizeitunks, des Seefunks, der öffentlichen beweglichen Landfunkdenstel empfangt, verstößt gegen die Genehmingungsauflagen und macht sich daher nach § 15 Absatz 2a des Gesetzes über Fernmeldeanlagen strafbar. Die Kenntzeichnung mit der DBP-Prüfnummer bietet Ihnen die Gewähr, daß dieses Gerät keine anderen Fernmeldeanlagen einschließlich Funkanlagen stört. Die Zusatzbuchstaben S. SE oder SK bei der DBP Prüfnummer besagen außerdem, daß das Gerät gegen störende Beeinflussungen durch andere Funkanlagen (z.B. des Amataunfanks, des CB-Funks) weitgehend unempfindlich ist. Sollten ausnahmsweise trotzdem Störungen auftreten, so wenden Sie sich bitte an die örlich zuständige Funkstörungsmeßstelle.

Allgemeine Genehmigung für Ton- und Fernseh-Rundfunkempfänger

Die Allgemeine Ton- und Fernseh-Rundfunkgenehmigung vom 11.12 1970 (veröffentlicht im Bundesanzeiger Nr. 234 vom 16.12 1970) wird unter Bezug auf Abschnitt lit der Genehmigung durch lotgende Fassung der Allgemeinen Genehmigung für Ton- und Fernseh-Rundfunkempfänger gemäß den §§ 1 und 2 des Gesetzes über Fernmedeanagen ersetzt.

ehmigung für Ton- und Fernseh-Rundfunkempfänge

- Die Errichtung und der Betrieb von Ton- und Fernseh-Rundfunkempfängern werden nach §§ 1 und 2 des Gesetzes über Fernmeldeanlagen in der Fassung der Bekanntmachung vom 17.3.1977 (BGBI. I, S. 459) allge-mein genehmigt.
- men genehmigt.

 Ton- und Fernseh-Rundfunkemplanger im Sinne dieser Genehmigung sind Funkanlagen gemäß § 1 Abs. 1 des Gesetzes über Fernmeldeanlagen, die ausschließlich die für Rundfunkemplanger zugelassenen Frequenzabstimbereiche **) aufweisen und zum Aufnehmen und gleichzeitigen Hör- oder Sichbarmachen von Tonoder Fernseh-Rundfunksendungen bestimmt sind. Zum Empfänger gehören auch eingebaute oder mit ihm fest verbundene Antennen sower bei Unterfeltung in mehrere Gerate die funktionsmäßig zugehörenden Gerate Außer für den Empfänger nur mit besonderer Genehmigung der Deutschen Bundespost für andere Fernmeldezwecke zusätzlich benutzt werden. In die Empfänger eingebaute oder sonst mit ihm verbundene Zusätzgeität (z.B. Ultraschalliernmeldeanlagen, intraoffermendicanlagen) werden von dieser Genahmigung nicht erfaßt tausgenommen die Einntugen zum Empfänger verkehrsundighints). Desgleichen sind andere technische Empfängeregenschaften, die über den eigenlichen Zweck eines Rundfunkempfängers hinausgehen (z.B. zum Empfängeregenschaften, die über den eigenlichen Zweck eines Rundfunkempfängers hinausgehen (z.B. zum Empfängerapenschaften, die über den eigenlichen Zweck eines Rundfunkempfängers hinausgehen (z.B. zum Empfängerapenschaften, die über den eigenlichen Zweck eines Rundfunkempfängers hinausgehen (z.B. zum Empfängerapenschaften, die über den eigenlichen Rahmen von Textübertragungsverfähen) hierdurch nicht genehmigt, Hierfür gelten besondere Regelungen

- II besse Genehmigung wird unter nachstehenden Auflagen erteilt.

 Ton- und Fernseh-Rundfunkempfänger müssen den jeweils gettenden Technischen Vorschriften für Ton- und Fernseh-Rundfunkempfänger entsprechen Eingebaute Zusätzgeräte müssen den für sie geltenden Bestimmungen und technischen Vorschriften gerügen.

 Andeungen der Technischen Vorschriften, die im Amtisblatt des Bundesministers für das Post- und Fernseh-Rundfunkempfängern nachgekommen werden, wenn durch den Betrieb genommenen Ton- und Fernseh-Rundfunkempfängern nachgekommen werden, wenn durch den Betrieb dieser Rundfunkempfänger andere elektrische Anlagen gestött werden.

 Seiremißig hergestellte Ton- und Fernseh-Rundfunkempfänger müssen zum Nachweis dafür, daß sie den Techsischen Vorschriften entsprechen, mit einer DBP-Prüfnummer gekennzeichnet sein.**1) Die DBP-Prüfnummer sigt über die elektrische und mechanische Sicherheit und die Einhaltung der Strahlenschutzbestimmungen nichts aus.

- 2. Ton- und Fernseh-Rundfunkemplänger dürfen an ortsfesten oder nichtortsfesten Rundfunk-Emplängsantennenanlagen. -Verteilanlagen oder Kabelfernsehanlagen betrieben und im Rahmen der Bestimmungen über private Drahtfernmeldeanlagen mit Drahtfernmeldeanlagen verbunden werden. Auf demselben Grundstück oder innerhalb eines Fahrzeuges dürfen Ton- und Fernseh-Rundfunkempfänger mit anderen Geräten oder sonstigen Gegenständen iz B. Plattenspieler, Magnetaufzeichnungs und -Wiedergabezeite, Antennen) verbunden werden, solern diese Geräte von der Deutschen Bundespost geneimigt sind oder keiner Genehmigung bedürfen. Dier äumliche Kombination von Funkanlagen mit Ton- oder Fernseh-Rundfunkempfängern ist nur dann zulässig, wenn die betreffenden Funkanlagen je für sich genehmigt sind.
- wenn die betrettenden Funkanlagen je fur sich genehmigt sind.

 Mit Ton- oder Fernseh-Rundfunkempflangern durfen aufgrund dieser Genehmigung nur Sendungen des Rundfunks emplangen werden, also übertragene Tonsignale (Musik, Sprache) und Fernsehsignale (Aru Bildinformationen). Andere Sendungen (z.B. des Potzefunks, der öffentlichen beweglichen Landfunkdientse, Darlenübertragungen) dürfen nicht aufgenommen werden, werden sie jedoch unbeabsichtigt empfangen, so dürfen sie weder aufgezeichnet, noch anderen mitgeteit, noch über genömerber verden zusgewerste werden. Das Vorhendensen solcher Sendungen darf auch nicht anderen zur Kenntnis gebracht werden.
- Durch Ton- oder Fernseh-Rundfunkempfänger darf der Betrieb anderer elektrischer Anlagen nicht gestört wer
- den.

 Anderungen der Ton- oder Fernseh-Rundfunkempfänger, die die zulässigen Frequenzabstimmbereiche der Empfänger erweitern, gehen über den Umfang dieser Genehmigung hinaus und bedürfen vor ihrer Ausführung einer besonderen Genehmigung der Deutschen Blundespost. Wer aufgrund dieser Genehmigung einen Ton- oder Fernseh-Rundfunkempfänger betreibt, hat bei einer Anderung der kennzeichnenden Merkmale von Ton- oder Fernseh-Rundfunksendem (insbesondere bei Anderung des Sendeverfahrens oder bei Frequenzwechselt) die ggf. notwendig werdenden Anderungen au den Rundfunkempfängern auf seine Kösten vornehmen zu lassen.
- kempfängern auf seine Kosten vornehmen zu lassen. Die Deutsche Bundespost ist berechtigt, Rundfunkempfänger und mit ihnen verbundene Gerätt dareuf zu prü-en ob die Auflagen der Genehmigung und die Technischen Vorschriften eingehalten werden. Den Beauftragten der Deutschen Bundespost ist das Betreten der Grundstücke oder Räume, in keinen sich Ton-oder Fernseh-Rundfunkempfänger beinfiden, zu den verkehrsüblichen Zeiten zu gestatten. Beinden sich der Rundfunkempfänger oder mit ihnen verbundene Geräte nicht im Verfügungsbereich destengen, der die Empfänger betreibt, so hat er den Beauftragten der Deutschen Bundespost Zutritt zu diesen Tallen zu ermög-lichen.

Bei Funkstörungen die nicht durch Mängel der Rundfunkempfänger oder der mit ihnen verbundenen Geräte verur-sacht werden, können die Funkmeßdienste der Deutschen Bundespost zur Feststellung der Störutg in Anspruch genammen werden.

- Diese Genehmigung kann allgemein oder durch die dritich zuständige Oberposidirektion einemeinzielnen Betreiber gegenüber für einen bestimmten Rundfunkempflänger widerrufen werden. Ein Widerruf is insbesondere zulässig, wenn die unter Abschnitt III aufgeführten Auflagen nicht erfüllt werden. Anstatt die Genehmigung zu widerrufen, kann die Deutsche Bundespost anordnen, daß bei innem Verstoß gegen eine Auflage ein Ton- oder Fernseh-Rundfunkempflänger außer Betrieb zu setzen ist und ir sit bei Einhaltung der Auflagen wieder betrieben werdem darf.
 Die Auflagen dieser Genehmigung können jederzeit ergänzt oder geändert werden.
- Diese Genehmigung sturmen jederzeit erganzt oder geändert werden
 Diese Genehmigung ersetzt die Allgemeine Ton- und Fernseh-Rundfunkgenehmigung vom 11.11,1 970. sie gilt ab 1.7.1979.

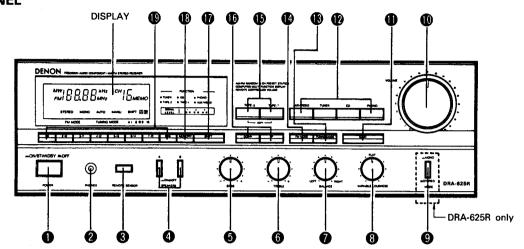
Bonn, den 14.5.1979

^{*)} Zum Empfang anderer Sendungen derf dieses Gerät nur mit Genehmigung der Deutschen Bundespost benutzt werden. Allgemein genehmigt ist zur Zeit der Empfang der Aussendungen von Amateurfunkstellen unt der Normal-frequenz- und Zeitzeichensendungen.

**) Siele Technische Vorschriften für Ton- und Fermseh-Rundfunkempfänger, veröffentlicht im Amtsblatt des Bundesministers für das Post- und Fernmeldewesen.

***) Für ausnahmsweise noch nicht gekennzeichnete, vor dem 1.7.1979 errichtete und in Betrieb genommene Ton-Rundfunkempfänger wird die Kennzeichnung nicht verlangt.

NAME AND FUNCTION OF PARTS **FRONT PANEL**



POWER (Power Switch)

When the switch is pushed, power is supplied, and the DISPLAY is lit.

It takes several seconds for the system to operate after power on. This is normal since the built-in muting circuit suppresses noise generated at power on or off.

PHONES (Headphones Jack)

The jack is used for connecting the headphones.

REMOTE SENSOR (Remote Control Photosensitive

- This window receives the light transmitted from the wireless remote control unit.
- The RC-111 wireless remote control unit should be operated to the direction of the photosensitive window.

SPEAKERS (Speaker Select Switch)

A desired speaker system can be selected in three way: speaker system A, speaker system B, and speaker systems

When the switch is "off", no sound is produced through speakers, and sound is produced only at the headphones.

BASS (Bass Control)

Use the control to adjust bass sound quality. When the knob is at the center, frequency characteristics under 100 Hz are flattened. When the knob is turned clockwise, bass is emphasized, and when turned counterclockwise, bass is de-emphasized.

TREBLE (Treble Control)

Use the control to adjust treble. When the control knob is at the center, frequency characteristics over 10,000 Hz are flattened. When the knob is turned clockwise, treble is emphasized, and when turned counterclockwise, treble is de-emphasized.

BALANCE (Balance Control)

Use to control the balance between the two channels. When the knob is at the center, the amplitude of the amplifier at both channels is equal.

8 **VARIABLE LOUDNESS (Loudness Control)**

At low volumes human hearing is less sensitive to low (BASS) and high (TREBLE) sound. Use the variable loudness to compensate the insensitivity at low listening levels, rotate this control counterclockwise until natural balance of BASS and TREBLE has been restored.

MODE (Mode Switch) (DRA-625R only)

- stereo: This position is set for stereo signal. (___).
- mono: This position is set for monophonic signal. It can be used to check the speaker phase or the stereo balance. (-).

1 **VOLUME (Volume Control)**

CD:

This controls the overall volume level. When the knob is turned in the clockwise direction, volume, increases. When turned counterclockwise, volume decreases.

BAND SELECT (Band Selector Button)

This switch selects the Band, AM or FM, AM is displayed in MW in the indicator @.

INPUT SELECTOR (Input select buttons)

This button is used to select the audio program source. • PHONO:

Used to select the output from a record player that is connected to the PHONO

terminal. Used to listen to a compact disc player

or other component that is connected to

the CD terminal.

TUNER: Used to listen FM or AM radio.

AUX/VIDEO: Use when playing back the audio from a Hi-Fi video, TV tuner, video disc player

or other component connected to the VIDEO or VCR terminal.

This receiver used a microcomputer. When the power is turned ON, the INPUT SELECTOR is initialized to TUNER position.

B **TUNING MODE (Tuning Mode Button)**

This switch selects the tuning mode, automatic or manual tuning. The mode changes alternatively between AUTO and MANU each time the button is pressed.

AUTO/MANU Tights up the display.

AUTO: The FM or AM signal is tuned automatically.

MANU: The desired signal can be tuned manually.

FM MODE (FM Mode Button)

This switch selects the FM mode, Mono or Stereo. In the Mono mode, MONO lights up and in the Stereo mode, STEREO lights up when a stereo signal is being received. Furthermore, the FM mode can be sotred at the preset channels along with the frequencies.

STEREO: FM stereo and mono signals can be received. FM noise in no signal reception is eliminated

in this position.

MONO: All FM signals are received in Monaural. AM is not affected. If there is a lot of noise in the STEREO position, set the switch in the MONO position.

TAPE SELECTOR (Tape selector switch)

Toggle keys have been used for selection of TAPE-1 and TAPE-2. Pressing them an uneven number of times turns the function on, pressing them an even number of times turns the function off.

TAPE-1: Used to play a tape deck connected to the TAPE-1 terminal.

 TAPE-2: Used to play a tape deck connected to the TAPE-2 terminal.

Tape-to-Tape Dubbing

- ① Connect the two tape decks to this unit as shown in the connections.
- Load the original tape in tape deck 1 and the blank tape in tape deck 2.
- Press the TAPE-1 Selector Button (indicator lights).
- Put tape deck 1 in the playback mode and tape deck 2 in the recording mode. Follow tape deck operating instructions.
- The recording can be monitored through the speakers or headphones. (If tape deck 2 has three heads, the just-recorded signal can be monitored when the tape 2 button is pressed.)

TUNING (Tuning Buttons)

Use these buttons for either manual tuning or automatic

UP: When this button is pressed, the tuning goes up the band.

DOWN: When this button is pressed, the tuning

goes down the band.

Manual Tuning (Set the TUNING MODE @ "MANU" by pushing the TUNING MODE Button (8.) In FM mode, the frequency indicator moves in 50 kHz steps. In am, the indicator moves in 9 kHz steps. If the button is pressed for more than 1 second, the indicator moves quickly and continuously up or down until released.

Automatic Tuning (Set the TUNING MODE @ "AUTO" by pushing the TUNING MODE Button (B.) For example, when the "up" button is pressed, the frequency indicator moves up the band until a broadcast signal is received.

If no more signals are detected, the indicator moves to the upper limit and starts from the lower end. (When the "down" button is pressed, the indicator

travels down in the same way.)

While the button is continuously pressed, broadcast signals cannot be tuned; the indicator continuously travels up or down the band. Automatic tuning is only provided for radio stations of usable strength; a sudden strong noise may disturb automatic tuning.

When the desired signal is weak, use manual tuning.

SHIFT (Shift Button)

This switch is used to change eight preset buttons (9 to 1 ~ 8 channels or 9 \sim 16 channels. The SHIFT \mathbb{A}/\mathbb{B} is then on. Each recycle shifts from SHIFT A to SHIFT B. If storing or retrieving data into or from the preset 1 ~ 8 channels, specify SHIFT A. Similarly, to use preset 9 ~ 16 channels, specify SHIFT B.

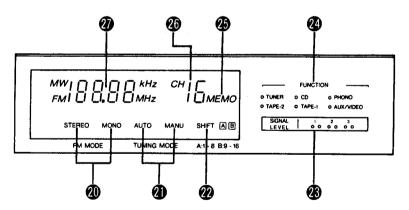
MEMORY (Memory Button)

This switch is used to register the desired radio station to one of the preset buttons memory. When pressing this button, the memory indicator @ lights for approximately 5 seconds. During this interval, the desired station can be registered in the memory.

PRESET CHANNEL 1 \sim 16 (Station Presetting Buttons)

These buttons are used for storing or calling station. With the shift button •• you can preset 1 \sim 8 and 9 \sim 16 channels, a total of 16 AM and FM stations in eight preset buttons. When the preset channel buttons are in operation, an indicator (SHIFT A / B) illuminates. When radio stations are memorized with these buttons, a desired station can be easily tuned in without pressing the tuning buttons.

DISPLAY



FM MODE (STEREO/MONO Indicator)

Lights automatically when receiving a stereo signal in the "STEREO" mode. Does not light for stereo reception in the "MONO" mode.

TUNING MODE (AUTO/MANUAL)

Pressing TUNING MODE ® causes AUTO and MANU to light up alternately.

SHIFT A B (Shift Indicator)

The preset channel which is selected with the Shift Button is displayed by the SHIFT A or B.

SIGNAL LEVEL (Signal-Level Indicators)

This indicator shows the signal strength level of AM and FM broadcast station. The best position for reception is obtained when the maximum number of indicator lamps are illuminated.

FUNCTION (Input Selector Indicator)

The program source selected by Input Select Switch or Tape Select Switch is displayed by the indicaor.

MEMO (Memory Indicator)

This indicator lights when the MEMORY buton 1 is pressed.

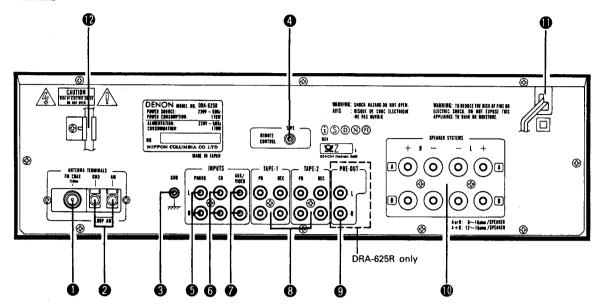
CHANNEL

When using the channel preset button (6), the channel is displayed and the frequency for that channel stored in memory is displayed in 3.

a FREQUENCY DISPLAY (Frequency Indicator)

The frequency is displayed in numerals. It is dipplayed in MHz for FM and in kHz for MW.

BACK PANEL



FM ANT (FM Antenna Terminals)

75-ohms coaxial cable can be connected to this terminal. For antenna connecting procedure, see the ANTENNA INSTALLATION (page 7).

2 AM ANT (AM Antenna Terminals)

Connect the attached AM loop antenna. (Refer to page 7 for connection).

Connect to this terminal when a medium wave outdoor antenna is used.

GND (Grounding Terminal)

The grounding wire of the turntable is connected here.

- Hum or noise may be generated if the grounding wire is not connected.
- **4** TAPE/REMOTE CONTROL

This terminal is exclusively used for sending the remote control signals to the tape deck. Connect it with a 3.5mm mini-jack cord.

Note:

Do not hook up a headphones or microphone jack cord. Use this jack to connect a Denon cassette deck with a remote control jack (wired).

If the cassette deck does not have this jack, wired remote control is not possible.

 PHONO (Phono Input Terminals)

The output cord of the turntable is connected here. Since the input sensitivity of "PHONO" is extremely high, do not use the unit without the input pin cord. If used without this cord, the speakers may generate hum.

6 cr

The output cord of the CD player is connected here.

AUX/VIDEO

An AUX/VIDEO, such as a VCR or Video Disk may be

connected here.

TAPE-1, TAPE-2 (Audio Playback and Recording Terminals)

Tape decks can be connected for full use including paying or copying.

PRE-OUT (DRA-625R only)

Output signals for power amplifiers are sent from these jacks. The rated output is 1.0 volts.

The signals do not pass through the bass and treble circuits.

- SPEAKER SYSTEMS (Speaker Terminals)
 Two pairs of speakers A and B can be connected to these terminals.
- AC CORD (Power Cord)
 Connect this cord into the wall outlet.
- AM LOOP ANT (AM Loop Antenna)

Correctly connect the AM loop antenna to the antenna terminal. Broadcasting cannot be received when the connection is incomplete.

Adjust the antenna for optimum reception while receiving the medium wave broadcasting. Do not place a pin cord, SP cord or electric cord near the antenna. This may cause noise generation.

Note:

- Two FM antennas should not be connected simultaneously.
- Even if an external AM antenna is used, the AM loop antenna should not be disconnected.
- AM loop antenna lead terminals do not touch the metal part of the back panel.

ANTENNA INSTALLATION

The T-type indoor antenna (300 ohm) can be used inside wooden houses for local FM stations and strong signals. Orient the T-shaped part for optimum reception and mount the antenna on the wall or ceiling. (FM indoor antennas may not consistently ensure stable reception, due to environment changes. In such cases use an FM indoor antenna temporarily until an outdoor antenna is installed.)

75 ohms coaxial cable (3C-2V, 5C-2V) is preferable to obtain better performance of the tuner.

(To use of a 300 ohm FM outdoor antenna, connect to the 300 ohm terminals.)

AM ANTENNA

Attach the accessory AM loop antenna to the antenna holder on the back panel.

Connect the leads to AM and GND terminal. Use this terminal also for an outdoor antenna.

Orient the loop antenna horizontally to obtain optimum reception. Where broadcast stations are distant and only weak signals are received, or where signals are blocked by obstacles, install an AM outdoor antenna.

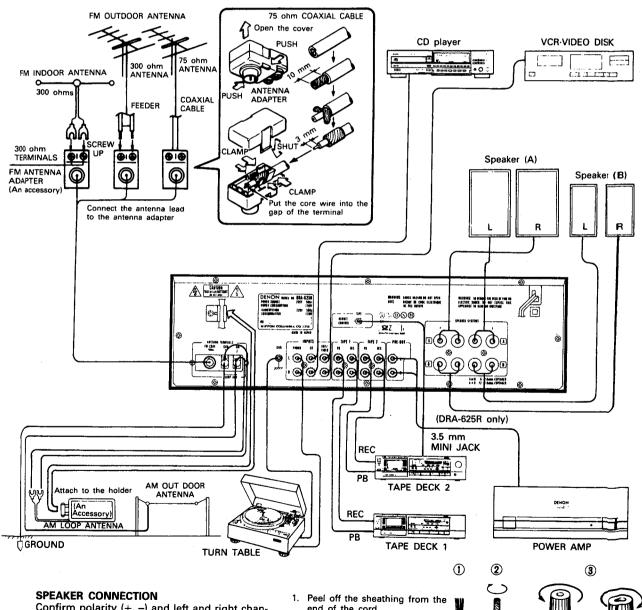
GROUNDING

If there is reception noise, use of grounding wire is recommended.

Connect a thick insulated wire to the "GND" terminal, and attach the unconnected bare end to a metal water pipe, grounding rod, or grounded copper plate.

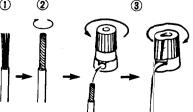
Never connect the grounding wire to a gas pipe. This could cause fire or explosion.

CONNECTIONS



Confirm polarity (+, -) and left and right channels (L, R). Connect the speaker pairs to the SPEAKER terminals A or B on the back panel. Connections must be made with power cord disconnected.

- end of the cord.
- Twist the wire strands. Loosen the speaker terminald, insert the wire lead portion of the code, and then tighten the termihnals.



CAUTION

Protective Circuit

This set is equipped with a high speed protective circuit. This circuit protects the internal circuitry from damage due to large currents flowing when the speaker jacks are not completely connected or when an output is generated by a short circuit. This protective circuit's operation cuts off the output to the speakers. In such a case, be sure to turn the power to the set off and check the connections to the speakers. Then turn the power on again. After muting for several seconds, the set will operate normally.

HOW TO PRESET THE STATION

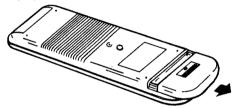
- 1. Set the BAND SELECT button to "AM" or "FM", and press the TUNING button to tune the desired station.
- 2. Specify the preset buttons 1 \sim 8 or 9 \sim 16 by the SHIFT button.
- 3. Press the MEMORY buttons and MEMORY indicator lights for about 5 seconds. During this time, press one of the eight PRESET channel buttons.
- 4. The channel corresponding to the pressed button is displayed and the indicated frequency is stored in memory for that channel. **NOTE:** If preset button is inoperative with MEMORY illuminated, press MEMORY and preset buttons again.
 - This model has a last channel memory system. It stores the last channel used power off.
 - This model is designed to store and retain the stations that have been previously registered in the memory, even if the tuner is deenergized temporarily. The memory can hold resistered data for approximately about a month [Temperature: 68°F (20°C), relative humidity: 65%]. If the memory is erased reset the preset data.

PLAYBACK USING THE REMOTE CONTROL

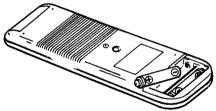
The accessory RC-111 remote control unit is used to control the RECEIVER from a distance.

(1) Inserting the dry cell batteries

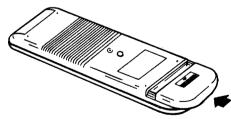
1 Remove the rear cover on the remote control unit.



2 Insert two size R03 (AAA) dry cell batteries as shown in the diagram on the battery supply unit.



3 Replace the rear cover.

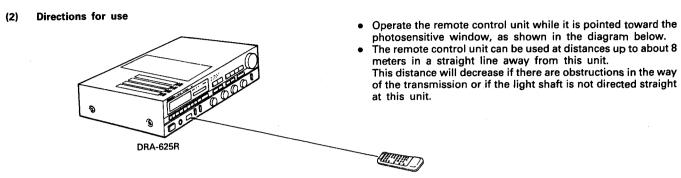


Notes on Use of the Batteries

- The remote control unit uses size R03 (AAA) dry cell batteries.
- The batteries will need to be replaced approximately once a year, this will depend upon how often the remote control is used.
- If, in less than a year from the time new batteries were inserted, the remote control fails to operate this unit from a near-by position, it is time to replace the batteries.
- Insert the batteries properly, following the diagram on the remote control battery supply unit, and making sure to align the plus and minus sides of each battery.
- Batteries are prone to damage and leakage. Therefore:
 - Do not combine new batteries with used ones.
 - Do not combine different types of batteries.
 - Do not jumper the opposite poles of the batteries, expose them to heat or break them open, or put them into open fire.
- When the remote control is not to be used for a long period of time, remove the batteries from the unit.
- If the batteries have leaked, remove any battery fluid from the inside of the battery supply unit by wiping it out thoroughly, and insert new batteries.

CAUTION

It may be difficult to operate the remote unit with a fluorescent light near the set, in particular near the remote control sensor, but this is not a malfunction. Should this happen, move the fluorescent light away from the set.



Note on Operation

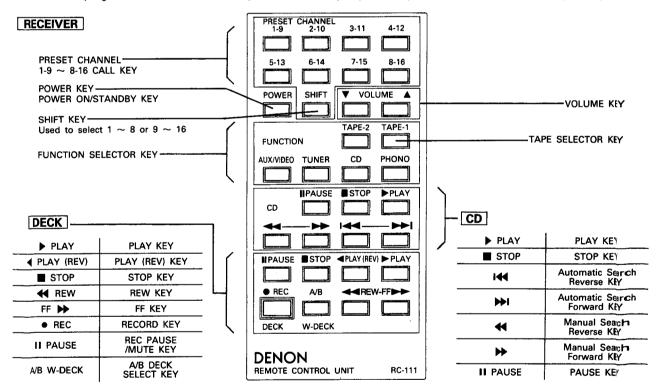
- Do not press the operating buttons on the receiver and the remote control unit at the same time. This will cause misoperation.
- Operation of the remote control will become less effective if the infrared photosensitive window is exposed to strong light or if there
 are obstructions between the remote control unit and the photosensitive window.
- In case you operate your VCR, TV or other components by remote control, do not operate buttons on two different remote control units at the same time. This will cause mis-operation.

Operate not only the DRA 625R or 425R receiver but also a cassette deck and a CD player from the handy full-system remote control pad.

Remote Control Section

Full-system Remote Control

The full-system remote control operates all of the important functions of the receiver such as function switching, volume control, and tuner memory. But that's not all! The same control pad can also control the important functions of a CD player and cassette deck when combined with the DRA 625R or 425R to create a remarkably ergonomic and versatile DENON system with all the quality sound reproduction that the devoted audiophile expects.



- The RC-111 Remote Control Units control CD players (exclude DCD-1800R) and cassette decks made by DENON.
- The upper row is the indicator for RECEIVER and the lower row is the indicator for CD player and Cassette Deck,

For details of each operation, see the instruction manual for the CD player or cassette deck.

CAUTION:

- If the power is turned off with the remote control unit, the receiver is switched to the power stand-by state. If you are to be alsent for a long period of time, be sure to turn the power off using the POWER switch on the receiver.
- In the standby mode, one of the input selector indicators @ remains lit.
- You may experience erratic operation of the remote control unit if it is operated in fluorescent light and direct sunlight, in pirticular if
 this light strikes the remote control sensor on the receiver. However, this is not a malfunction, and if this should happen, po tect the
 sensor against such light.

TROUBLESHOOTING

- 1. Have all connections been made properly?
- 2. Have you followed all operational instructions correctly?
- 3. Check speaker and the turntable systems for proper operation.

When your unit does not seem to be operating correctly, first check the items in the following table. If the symptom does not correspond to any of the problems as shown below, turn off the power sources immediately and contact your DENON dealer.

Problem	Cause	Remedy
FM AND AM RECEPTION		1
Radio program can not be received.	Antenna connection is wrong. A signal strength is weak.	Check the connection. Check the antenna installation.
Noise is reproduced.	 A signal strength is weak. Automobile ignition noise interferes with reception. Other electrical equipment interferes with reception. 	 Install an outdoor antenna. Keep the antenna away from the street. Keep the equipment away from this set, or turn off the power of the other equipment.
The preset frequencies are erased.	The memory back-up term (about 1 month) passed.	Preset again.
In automatic tuning, the frequency doesn't stop at the radio station.	A signal strength is weak.	Use manual tuning
In automatic tuning, it stops at the one step lower or higher frequency than the radio station.	Noise or strong signal strength is received.	Use manual tuning for optimum reception.
PLAYBACK OF THE AUDIO EQUIPMENTS	3	11 F 12 11 11 11 11 11 11 11 11 11 11 11 11
No sound is produced with power on.	 Input and speaker cords connection are wrong. Speaker switch is off. The INPUT SELECTOR buttons are in wrong position. The protective circuit is operating. The fuse has blown out. 	 Check the connection. Turn on speaker switch. Check these position. Turn the power off once, check the connections to the speakers, then turn the power on again. Ask your dealer, or the nearest DENON representative.
Audible hum when playing records	 The input and grounding cords connection of the turntable are wrong. The cords connection of the cartridge are wrong. The interference from the nearby TV or radio transmission antenna. 	 Check the connection. Check the connection. Ask your dealer, or the nearest DENON respresentative.
Howling, is produced when the volume control is turned up too high while playing records.	The vibrations and sounds transmit from the speakers to the turntable.	 Insulate the vibrations, or keep the speakers away from the turntable.
Cracking noise is produced when playing records.	 The record is stained with the dust. The stylus tip of the cartridge is stained with the dust. The cartridge is defective. 	 Clean the record. Clean the stylus tip. Try the other cartridge.

SIGNAL FLOWING TABLE

COLIDOR	TARE 1	TAPE-2		SOUND	
SOURCE	TAPE-1	TAPE-2	SPEAKER	TAPE 1 REC	TAPE 2 REC
PHONO or	OFF	OFF	SOURCE	SOURCE	SOURCE
CD	ON	OFF	TAPE-1	SOURCE	TAPE 1
or TUNER or	OFF	ON	TAPE-2	SOURCE	SOURCE
AUX/VIDEO	ON	ON	TAPE-2	SOURCE	TAPE 1

SPECIFICATIONS

Frequency Response:

ARA	DI IC		CEC	TION
MIVE	FLIF	IEN.	SEL	III

Continuous Power Output: DRA625R: 90 W + 90 W

(4 ohms, DIN 1 kHz T.H.D. 1%)

65 W + 65 W

(8 ohms, 20 Hz ~ 20 kHz T.H.D. 0.05%)

DRA425R: 70 W + 70 W (4 ohms, DIN 1 kHz T.H.D. 1%)

50 W + 50 W

(8 ohms, 20 Hz ~ 20 kHz T.H.D. 0.05%)

 $5 \, \mathrm{Hz} \sim 40 \, \mathrm{kHz}$ (T.H.D. 0.05% both Power Bandwidth (IHF):

channels driven at 8 ohms)

-3 dB power into 8 ohms 0.009% (DRA-625R) 0.01% (DRA-425R) **Total Harmonic Distortion:**

PHONO RIAA Standard Curve (Record-

ing Output)

MM 20 Hz ~ 20 kHz +0.5 dB

TAPE-1-2, CD, 20 Hz \sim 50 kHz \pm 1.5 dB **AUX/VIDEO** (at 1W)

Input Sensitivity and impedance: PHONO MM 2.5 mV 47 k ohms TAPE-1-2, CD, 150 mV 29 k ohms

AUX/VIDEO

Maximum Input Level (at 1 kHz): PHONO MM 110 mV

Signal to Noise Ratio

(JHF-A): PHONO MM 86 dB at 5.0 mV input

TAPE-1-2, CD, 95 dB **AUX/VIDEO**

BASS ±8 dB at 100 Hz

TREBLE ±8 dB at 10 kHz Loudness, Control Effect:

VARIABLE LOUDNESS at 10 positions. 50 Hz/10 kHz, +10 dB/+5 dB

Pre-out terminals

Tone Controls:

Rated output power:

(DRA-625R only)

1 V (at 100 k ohms load)

TUNER SECTION

[FM] (note: μV at 75 ohms, 0 dBf = 1 \times 10⁻¹⁵ W)

Receiving Range: 87.5 ~ 108 MHz **Usable Sensitivity:** 0.9 µV (10.3 dBf)

50 dB Quieting Sensitivity: MONO

1.6 µV (15.3dBf) STEREO 23 µV (38.5 dBf)

Signal to Noise Ratio

(IHF-A): MONO 82 dB **STEREO** 78 dB

Total Harmonic Distortion 0.12% (DRA-625R) (at 1 kHz): MONO

0.15% (DRA-425R) 0.25% (DRA-625R) STEREO 0.3% (DRA-425R)

Capture Ratio: 1.2 dB Image Rejection: 70 dB AM Suppression: 60 dB

Selectivity (±300 kHz): 60 dB

+0.2 -1.5 dB Frequency Response: 30 Hz ~ 15 kHz

Stereo Separation

(at 1 kHz): 40 dB [AM]

Receiving Range: 522 ~ 1611 kHz

Usable Sensitivity: 18 µV Signal to Noise Ratio: 55 dB

General

Power Supply: AC 220V, 240V/50 Hz **Power Consumption:** 170W (DRA-625R)

140W (DRA-425R)

Dimensions: 434 mm (17-3/32")W × 140 mm (5-1/2")H × 350 mm (13-25/32"℃

Weight: 7.4 kg (16 lbs 5 Oz) (DRA-625R)

7.3 kg (16 lbs 1 Oz) (DRA-425R) REMOTE CONTROL UNIT

RC-111 Remote control system: Infrared pulse system

3V DC Two size R03 (AAA) Power supply:

dry cell batteries

External dimensions: 60 mm (2-23/64")W × 165 mm (5-31/64")H

× 16 mm (5/8")D (Includes batter ies)

Weight: 80 g (about 2 oz) (Includes batter i es)

Design and specifications are subject to change without prior notice.

REMOVAL OF EACH SECTION

1. Top Cover

- 1) Unfasten 7 screws.
- 2) Detach the top cover by means of lifting it upward.

2. Front Panel

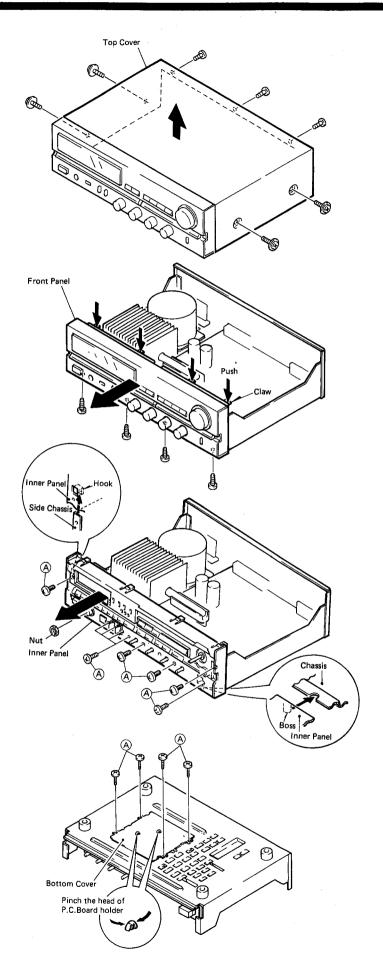
- 1) Remove 4 screws, and push 4 claws in the arrow direction to release the Front panel.
- 2) Draw out the Front Panel frontward.

3. Inner Panel

Unfasten 8 screws (A) with nuts, and draw out the Inner Panel frontward.

4. Bottom Cover

Remove 4 screws (A). Then pinch the head of P.C.Board holder at the two places and detach the Bottom Cover.

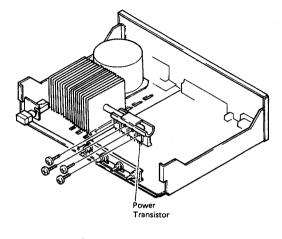


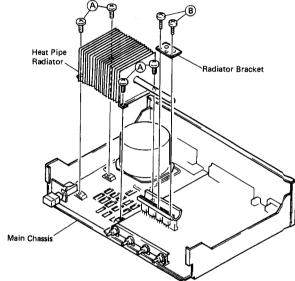
5. Power Transistor

- 1) Remove screws for the transistor to be exchanged.
- 2) Unsolder the soldered joint and remove.

6. Heat Pipe Radiator

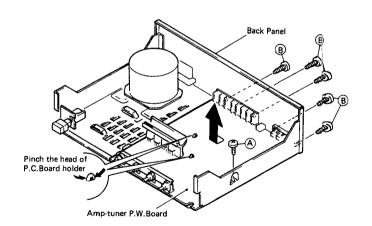
Remove 4 screws (A), and unfasten 2 screws (B) holding the radiator bracket. Then pull the Heat Pipe Radiator upward from the chassis.





7. Amp-tuner P.W.Board

Remove 1 screw (A) securing the Board and 5 screws (B) from the Back Panel side. Then pinch the head of P.C.Board holder at the two places and take out the Board in the direction arrow shows.



METHOD OF ADJUSTMENTS

When making adjustments, be sure the power supply is at the rated voltage and the room air is in normal condition with respect to temperature and humidity.

Amplifier Section

1. IDLING CURRENT

(1) Set controls as follows.

POWER Switch \rightarrow off (\blacksquare)

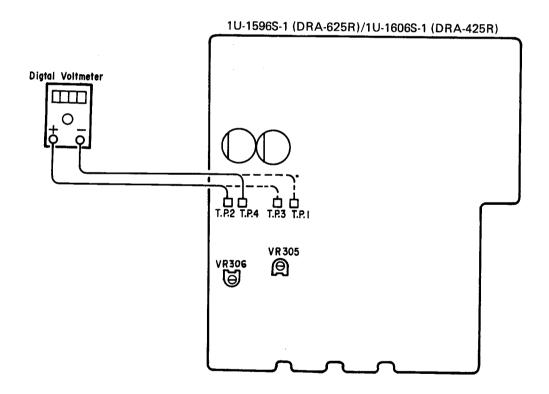
VOLUME Control \rightarrow 0 (min.)

SPEAKERS \rightarrow off (\blacksquare)

Temperature \rightarrow 15°C \sim 30°C

VR305 and VR306 of the 1U-1596S-1 (DRA-625R) (1U-1606S-1, DRA-425R) (AMP. TUNER Unit) \rightarrow Center Power supply \rightarrow Rated Voltage ±1%, 50 Hz.

- (2) Connect Digital Voltmeter to the test points 1 (-), 3 (+) and 2 (+), 4 (-) of the 1U-1596S-1.
- (3) Turn the Power Switch on and rotate VR305 clockwise so that the Digital Voltmeter reads 5.0 mV ±0.2 mV DC at the test point 1,3 Follow the same procedure to VR306 for test point 2, 4.
- (4) Warm up three minutes, then readjust VR305 and VR306 as in step (3) so that the Digital Voltmeter reads 5.0 mV ±0.5 mV DC.



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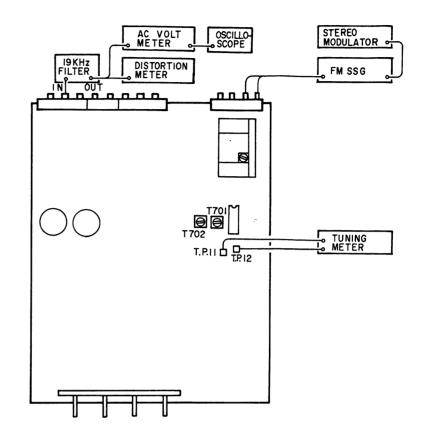
Ç	Alignment	Tuning			Input			o	Output	Ac	Adjust	
2		Setting	Туре	Frequency	Input Level	Modulation	Coupling	Туре	Connect to	Points	Adjust to	nemarks
-	Tuning Center 98 MHz	2HW 86	FM SSG, Mono	98 MHz	60 dB µ.	None	Antenna Terminal	Center Meter T.P. 11, 12	T.P. 11, 12	T 701	Center of Tuning Meter	Function: FM Mode: Auto
2	Distortion (Mono)	98 MHz	FM SSG, Mono	98 MHz	60 dBµ	1 kHz 100%	Antenna Terminal	Distortion Meter	TAPE REC (L)	T702	Minimum Distortion	Function: FM Mode: Auto
ო	Distortion (Stereo)	98 MHz	FM SSG Stereo (L)	98 MHz	дВр 09	Main: 1 kHz L-ch 90% Pilot: 10%	Antenna Terminal	Distortion Meter	TAPE REC (L)	IFT on Front End	Minimum Distortion	Function: FM Mode: Auto
_	Noise Center									:		

AM ALIGNMENT

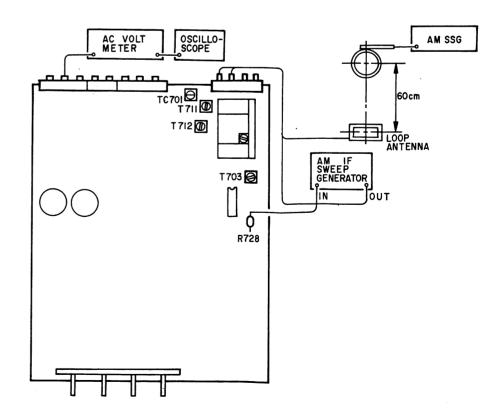
ξ	AM ALIGNMENT	_										Table 2
-	AM IF	1	AM IF Sweep	-	Input Level is not over to work A.G.C.	I	AM Antenna Monitor- Terminal scope	Monitor- scope	R728 GND	T703	Maximum Height and Best Symmetry Curve	Function: AM Center of Wave Form: 450 kHz
2	Receiving Band Alignment	522 kHz	AM SSG	522 kHz	Input Level is not over to work A.G.C.	400 Hz 30%	Loop Antenna	Electric DC Voltmeter	R 808 GND	T712	1.2V±20mV	Function: AM
<u>ر</u>	Tracking	603 kHz	AM SSG	603 kHz	Input Level is 400 Hz not over to 30% work A.G.C.	400 Hz 30%	Loop Antenna	Audio V.M.	TAPE REC (L)	T711	Maximum Output	Function: AM
•	Alignment	1404 kHz	AM SSG	1404 kHz	Input Level is not over to	to 30%	Loop Antenna	Audio V.M.	TAPE REC (L) TC701	TC701	Maximum Output	Function: AM

CONNECTION DIAGRAM OF MEASURING INSTRUMENTS

• FM

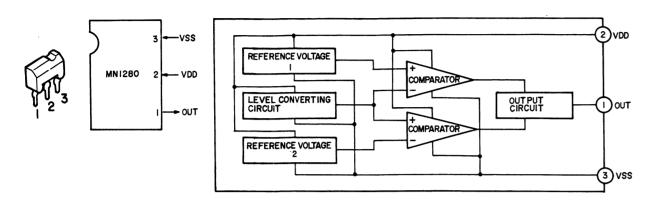


• AM



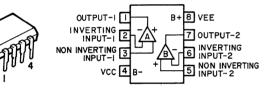
SEMICONDUCTORS

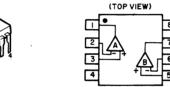
• IC's MN1280S (Matsushita)



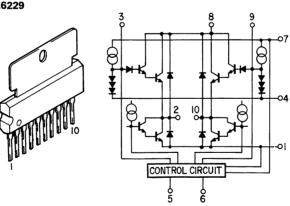
M5238P (Mitsubishi)

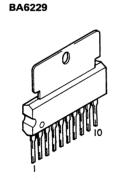
NJM2043DD (JRC)

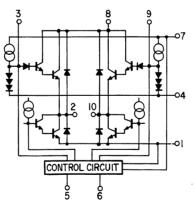




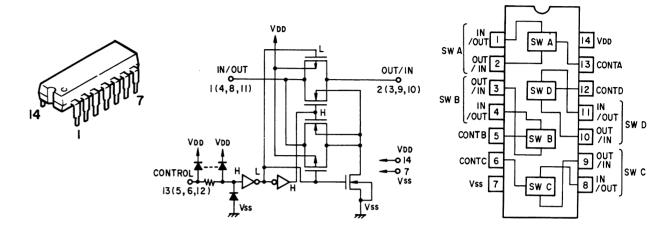




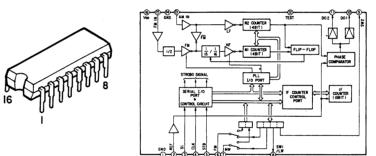




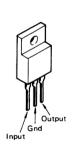
LC4966 (Sanyo)



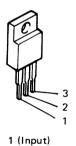
TC9172AP



L78M12ML

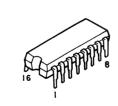


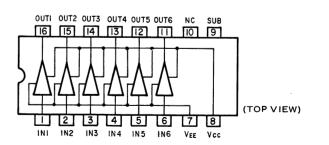
L78M05ML (Sanyo)



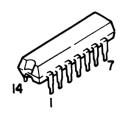
1 (Input) 2 (Common) 3 (Output)

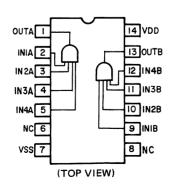
LB1294



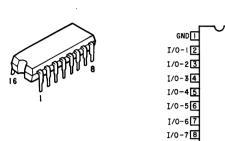


HD14082BP (Hitachi)





TC9173P



IE VDD IS STB

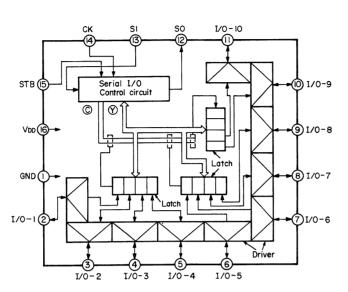
44 CK

13 SI

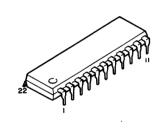
12 SO 11 1/0-10

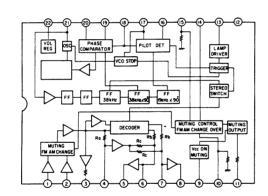
0_1/0-9

9 1/0-8

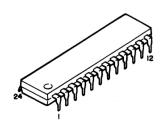


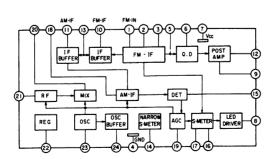
LA3401

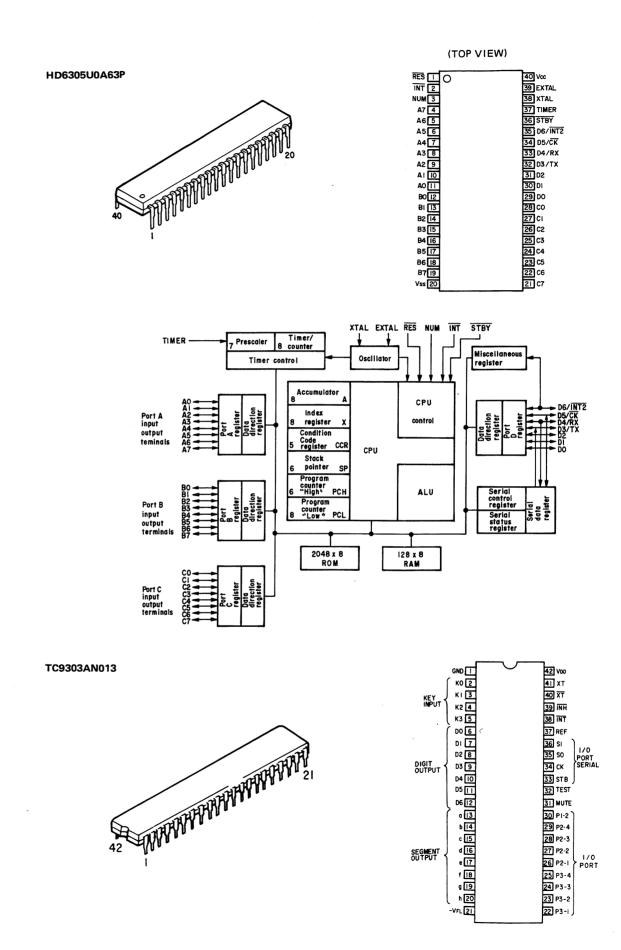




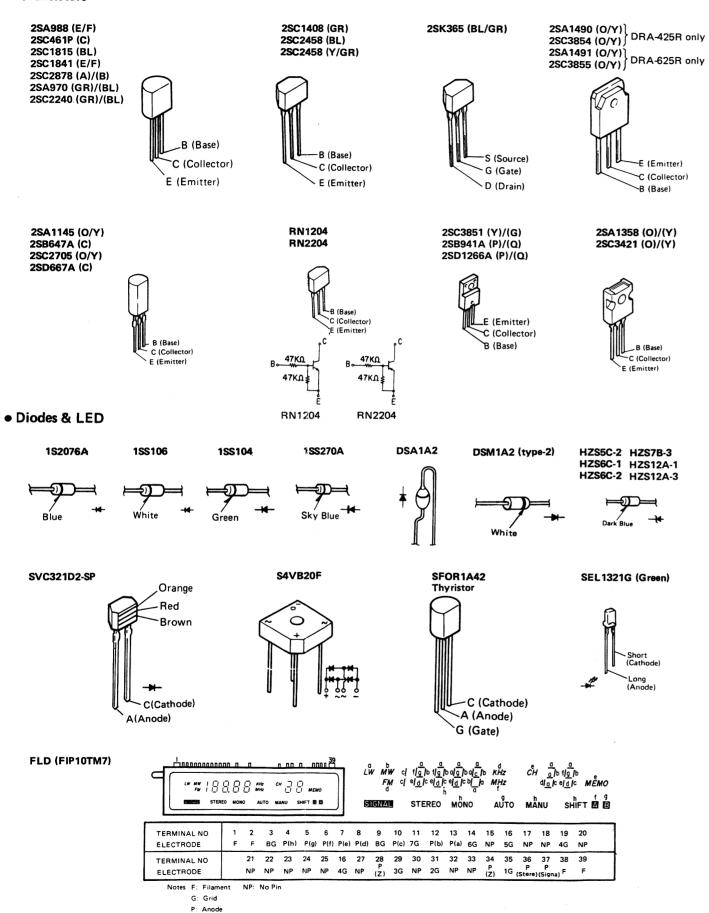
LA1266







Transistors



• Tuner Remote Control

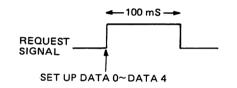
TUNER REMOTE CONTROL

TC9173

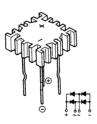
	DATA4	DATA3	DATA2	DATA1	DATA0
1/9	0	0	0	0	1
2/10	0	0	0	. 1	0
3/11	0	0	0	1	1
4/12	0	0	1	0	0
5/13	0	0	1	0	1
6/14	0	0	1	1	0
7/15	0	0	1	1	1
8/16	0	1	0	0	0
SHIFT	1	1	0	0	0

VOLUME DATA

	C ₁ (27)	C ₂ (26)
VOLUME UP	LOW	HIGH
VOLUME DOWN	HIGH	LOW



D5FB20 (DRA-625 only)

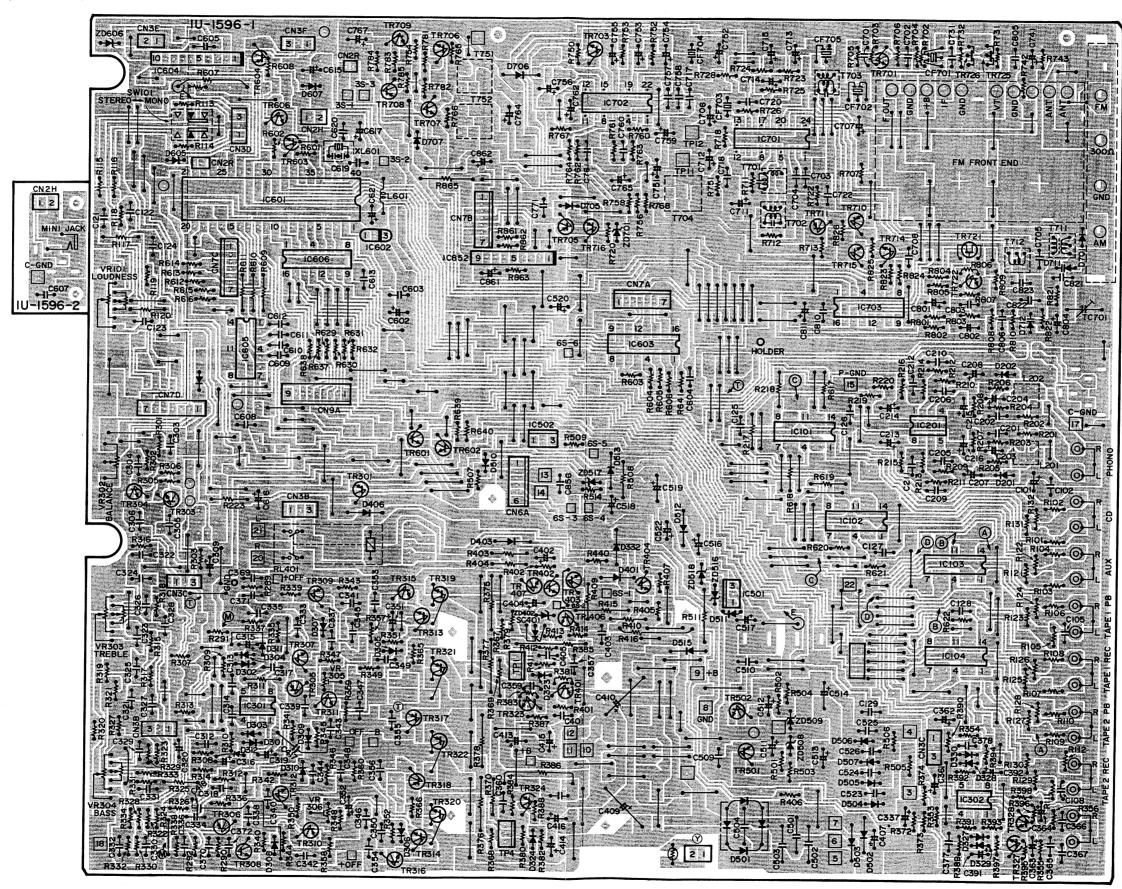


•	IC601:	Microcomputer for system controlling	HD6305U0A63P	1-chip type 8 bit microcomputer
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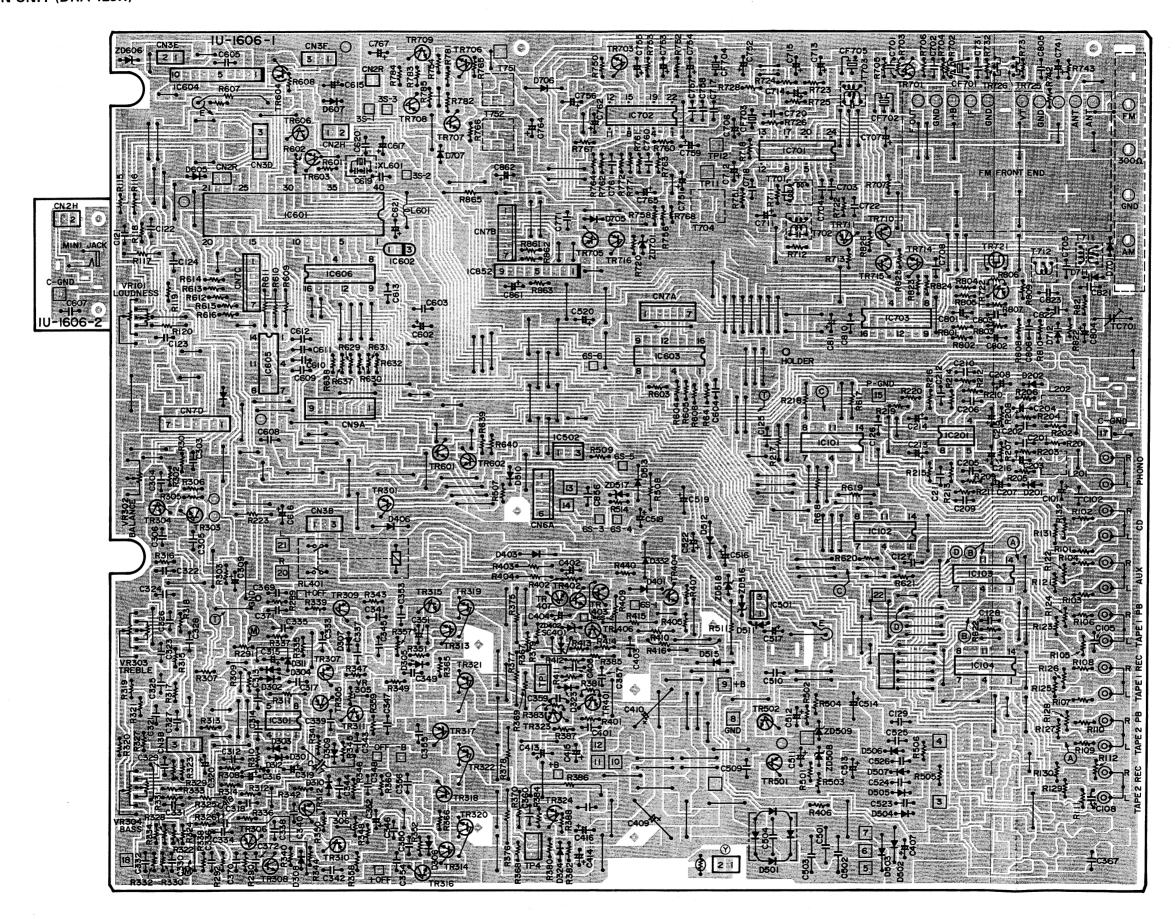
Terminal No.	Description	I/O	Function
1	RES	IN	RESET input terminal
2	INT	IN	Interrupt request input terminal
3	NUM	IN	Connected to 0V of power supply
4	A ₇	OUT	OUTPUT LATCH "HIGH" ACTIVE PHONO
5	A ₆	OUT	OUTPUT LATCH "HIGH" ACTIVE CD
6	A ₅	OUT	OUTPUT LATCH "HIGH" ACTIVE TUNER
7	A ₄	OUT	OUTPUT LATCH "HIGH" ACTIVE AUX-1
8	A ₃	OUT	NC
9	A ₂	OUT	OUTPUT LATCH "HIGH" ACTIVE TAPE-1
10	A ₁	OUT	OUTPUT LATCH "HIGH" ACTIVE TAPE-2
11	A ₀	OUT	NC
12	B _o	OUT	NC
13	B ₁	IN	FUNCTION key ASSIGN input terminal
14	B ₂	IN	FUNCTION key ASSIGN input terminal
15	B ₃	IN	FUNCTION key ASSIGN input terminal
16	B ₄	OUT	FUNCTION key STROBE pulse
17	B ₅	OUT	FUNCTION key STROBE pulse
18	B ₆	OUT	FUNCTION key STROBE pulse
19	B ₇	OUT	FUNCTION key STROBE pulse
20	V _{SS}	-	Connected to 0V of power supply
21	C ₇	IN	TAPE
22	C ₆	OUT	"LOW" ACTIVE LATCH at REMOTE POWER OFF
23	C₅	OUT	"LOW" ACTIVE LATCH at REMOTE POWER OFF (RELAY DRIVE)
24	C ₄	OUT	NC
25	C ₃	OUT	"LOW" ACTIVE LATCH at -∞ MUTING ON
26	C ₂	OUT	VOLUME DATA
27	C_1	OUT	VOLUME DATA
28	C ₀	OUT	D₅ TUNER REMOTE CONTROL REQUEST SIGNAL
29	D_0	OUT	D₄ TUNER REMOTE CONTROL DATA
30	D ₁	OUT	D ₃ TUNER REMOTE CONTROL DATA
31	D ₂	OUT	D₂ TUNER REMOTE CONTROL DATA
32	D ₃	OUT	D ₁ TUNER REMOTE CONTROL DATA
33	D ₄	OUT	D ₀ TUNER REMOTE CONTROL DATA
34	D ₅	IN	REMOTE CONTROL DIN INPUT TERMINAL
35	D ₆ /INT 2	IN	REMOTE CONTROL
36	STBY	IN	Connected to 5V of power supply
37	TIMER	IN	Connected to 0V of power supply
38	XTAL	IN	Input terminal for built-in clock
39	EXTAL	IN	Input terminal for built-in clock
40	V _{cc}		Connected to 5V of power supply

Γ	1					T	·					SYSTEM	ADDRESS	SYSTEM	SYS
				ם	TA			EXP	AND			C ₁ C ₂ C ₃	$C_4 C_5 \rightarrow$	ADDRESS	ADDF
	СН	C ₆	C ₇	C ₈	Ċ,	C ₁₀	C11		C ₁₃	C ₁₄	Κ	RECEIVER	1 1 0 RECEIVER	0 0 0 1 0 CD PLAYER	0 0 1 DEC
												DRA-625	DRA-425	EXPAND 10	
	1	1	0	0	0	0	0	1	0	0		1-9	1 – 9		
	2 3	0	1	0	0	0	0		0	0		2 – 10	2 – 10		
	4	0	0	1	Ō	0	0	1	0	0		3 – 11	3 – 11		
	5	1	0	1	0	0	0	1 1	0	0		4 – 12 5 – 13	4 – 12 5 – 13		
١	6 7	0	1	1	0	0	0		0	0		6 – 14	6 – 14		
	8	0	0	0	1	0	0	1	0	0		7 – 15	7 – 15		
	9	1	0	0	1	0	0	1	0	0		8 – 16	8 – 16		
١	10 11	0	1	0	1	0	0	1	0	0		SHIFT	SHIFT		
1	12	0	o	1	1	0	0	1	0	0		VOL ▼	VOL ▼		
	13	1	0	1	1	0	0	1 1	0	0		VOL ▲	VOL ▲		
١	14 15	0	1	1	1	0	0	1	0	0					
	16	0	0	0	0	1	0	1	0	0		POWER ON/OFF	POWER ON/OFF		
	17	1	0	0	0	1	0	1	0	0					
	18 19	0	1	0	0	1	0	1	0	0					A/B
1	20	0	0	1	0	1	0	1	0	0					
	21 22	1	0	1	0	1	0	1	0	0					
	23	1	1	1	ő	1	Ö	i	Ö	ő					∢ PLAY
	24	0	0	0	1	1	0	1 -	0	0		PHONO	PHONO	H	
	25 26	1	0	0	1	1 1	0	1 1	0	0		TUNER CD	TUNER CD	₩	FF
	27	1	1	o	1	1	ő	1	Ö	0		AUX/VIDEO	AUX/VIDEO	₩	44 F
ı	28	0	0	1	1	1	0	1	0	0		TARE 4	TARE 1	► PLAY II PAUSE	► PI
	29 30	0	0	1	1 1	1 1	0	1	0	0		TAPE 1 TAPE 2	TAPE 1 TAPE 2	■ STOP	II PA ■ S
	31	1	1	1	1	1	0	. 1	0	0					• R
	32	0	0	0	0	0	1	1	0	0					
	33 34	0	0	0	0	0	1	1	0	0					
١	35	1	1	ō	ō	0	1	1	0	0					
	36 37	0	0	1	0	0	1	1 1	0	0					
	38	0	1	1	0	0	1	1	o	ő					
	39	1	1	1	0	0	1	1	0	0					
	40	0	0	0	1	0	1	1	0	0					
	41 42	1	0	0	1	0	1 1	1	0	0					
	43	1	1	ō	1	0	1	1	0	0					
	44 45	0	0	1	1	0	1	1	0	0					
ļ	45 46	0	1	1	1	0	1	1	0	0					
	47	1	1	1	1	0	1	1	0	0					
	48	0	0	0	0	1	1	1	0	0					
	49 50	0	0	0	0	1	1	1	0	0					
	51	1	1	0	0	1	1	1	0	0					
	52 53	0	0	1	0	1	1 1	1	0	0					
	54	0	1	1	0	1	1	1	0	0					
	55 56	1	1	1	0	1	1	1 1	0	0		·			
	56	0	0	0	1	1	1		U	U					L

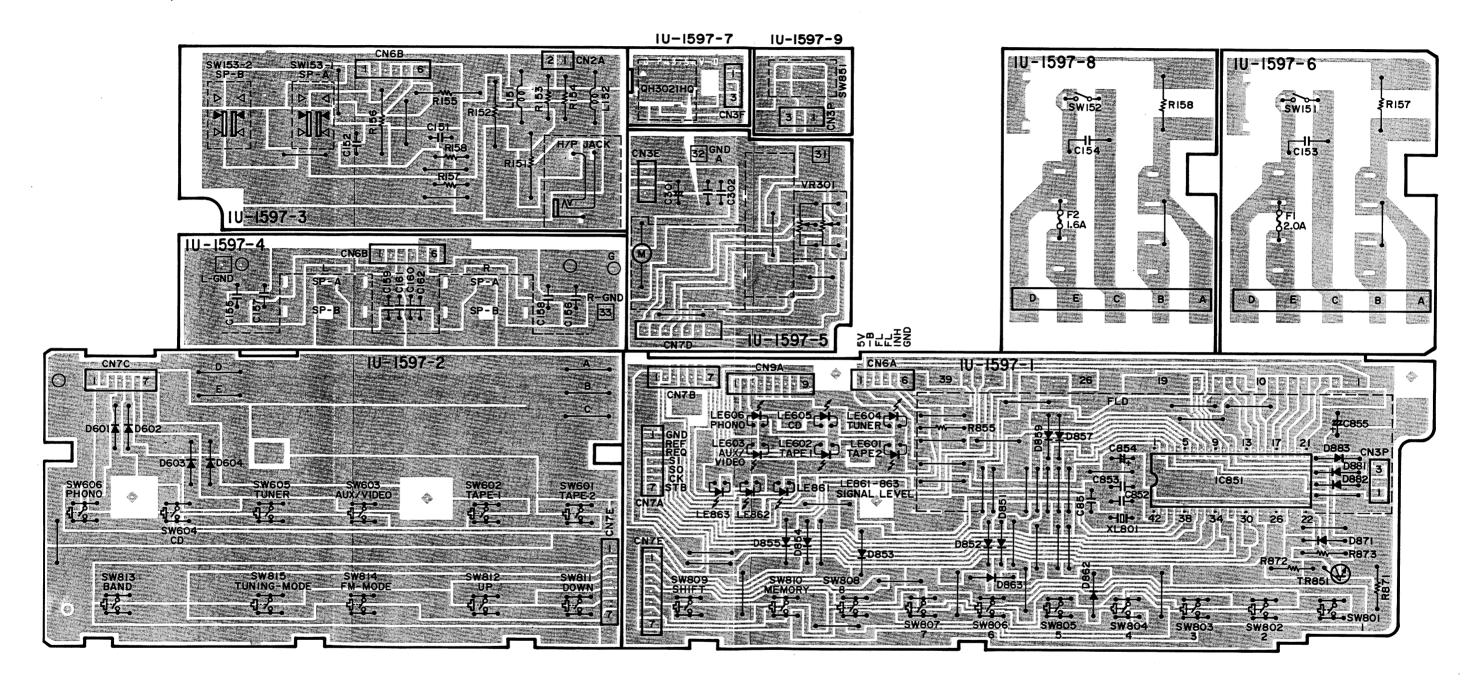
PRINTED WIRING BOARD PATTERNS AND PARTS LIST 1U-1596S MAIN UNIT (DRA-625R)



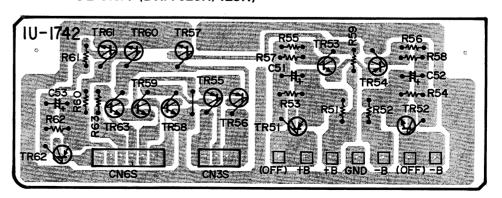
1U-1606S MAIN UNIT (DRA-425R)



1U-1597S (DRA-625R), 1U-1597S (DRA-425R) DISPLAY UNIT



1U-1742 CONTROL UNIT (DRA-625R/425R)



PRINTED WIRING BOARD PARTS LIST 1U-1596S MAIN UNIT (DRA-625R)

10-15909	WAIN UNI	(DRA-025R)	
Ref. No.	Part No.	Part Name	Remarks
SEMICOND	UCTORS GROU	P	
IC101~	2630359006	LC4966	
104			
IC201	2650037007	NJM 20 43DD	
IC301,302	2620679000	M5238P	
IC501	2630459003	L78M05ML	
IC502	2630475003	L78M12ML	
IC601	2621103009	HD6305U0A63P	
IC602	2620678001	MN1280S	
IC603	2620975005	TC9173P	
IC604	2620977003	BA6229	M DRIVE 24V
IC605	2620575007	HD14082BP	
IC606	2680070005	LB1294	
IC701	2630438008	LA1266	
IC702	2630439007	LA3401	
IC703	2621041006	TC9172AP	
IC852	2630221008	LB1403N	
TR301	2690030006	RN2204 (47k-47k)	
TR303,304	2730253015	2SC2878 (A/B)	
TR305,306	2710131021	2SA988 (E/F)	
TR307,308	2730235020	2SC1841 (E/F)	
TR309,310	2710131021	2SA988 (E/F)	
TR311,312	2730235020	2SC1841 (E/F)	
TR313,314	2730198015	2SC1815 (BL)	
TR315,316	2730323000	2SC3421 O/Y	
TR317,318	2710195009	2SA1358 O/Y	
TR319,320	2730337009	2SC3855 (O/Y)	
TR321,322	2710205009	2SA1491 (O/Y)	
TR323,324	2730281003	2SC2705 (O/Y)	
TR327,328	2730253015	2SC2878 (A/B)	
TR401	2710168007	2SA1145 (O/Y)	
TR402,403	2730198015	2SC1815 (BL)	
TR404	2730253015	2SC2878 (A/B)	
TR406	2730198015	2SC1815 (BL)	
TR407	2730235020	2SC1841 (E/F)	
TR501	2720053005	2SB647A (C)	
TR502	2730338008	2SC3851 (Y/G)	
TR601~	2690029004	RN1204 (47k-47k)	
603			
TR604	2690030006	RN2204 (47k-47k)	
TR606	2690029004	RN1204 (47k-47k)	
TR701	2730025023	2SC461 (C)	
TR703	2730317003	2SC2458 (BL)	
TR705	2710191003	2SA1048 (GR)	
TR706,707	2730317003	2SC2458 (BL)	
TR708	2710191003	2SA1048 (GR)	
TR709	2730317003	2SC2458 (BL)	
TR710,711	2710191003	2SA1048 (GR)	
TR714,715	2730317003	2SC2458 (BL)	
TR716	2690030006	RN2204 (47k-47k)	
TR721	2750053004	2SK365 (BL/GR)	
TR722	2730317003	2SC2458 (BL)	
TR725,726	2750051006 2760432000	2SK161 (GR) 1SS270A	
D201,202	2700432000	1332704	

WARNING:

Parts marked with this symbol A have critical characteristics.

Use ONLY replacement parts recommended by the manufacturer.

Use ONLY replacement parts recommended by the manufacturer.						
Ref, No.	Part No.	Part Name	Remarks			
D301~312	2760432000	1SS270A	1			
D323,324	2760432000	1SS270A				
D327~330	2760432000	1SS270A				
D332	2760049011	1S2076A				
D401	2760049011	1S2076A				
D403	2760049011	1S2076A				
D406	2760432000	1SS270A				
D501	2760356005	D5FB20 (4001)	·			
D502~507	2760433009	DSM1A2 (TYPE-2)				
D510,511	2760432000	1SS270A				
D512	2760511002	1SS104TP3				
D513	2760049011	1S2076A				
D515	2760433009	DSM1A2 TYPE 2				
D605	2760432000	1SS270A				
D607	2760432000	1SS270A				
D701	2760432000	1SS270A				
D705	2760432000	1SS270A				
D706	2760049011	1S2076A				
D707	2760432000	1SS270A				
D711,712	2760302004	SVC321D2-SP				
ZD402	2760465022	HZS7B-3TD				
ZD508,509	2760473001	HZS12A-1TD				
ZD516	2760473027	HZS12A-3TD				
ZD517	2760463011	HZS6C-2TD				
ZD518	2760473027	HZS12A-3TD				
ZD606	2760463008	HZS6C-1TD				
ZD701	2760460014	HZS5C-2TD				
SC401	2790016001	SF0R1A42				
RESISTORS	GROUP (not in	cluded Carbon Film ±5%	6 ¼W type)			
≜R339~	2412379929	RD14B2E561JNBST	560Ω,¼W,			
342		10 10 10 10 10 10 10 10 10 10 10 10 10 1	±5%			
AR343~	2412377947	RD14B2E101JNBST	100Ω, ¼W,			
346			±5%			
AR357~	2412379958	RD14B2E751JNBST	750Ω, ¼W,			
360			±5%			
AR365,366	2412378920	RD14B2E221JNBST	220Ω, ¼W,			
	1		±5%			
AR375~	2442013080	RS14B3AR22JNBF	0,22Ω,1W,			
378			±5%			
AR379,380	2412380950	RD14B2E202JNBST	2kΩ, ¼W,			
三 主			±5%			
≜R385,386	2440072023	RS14B3D6R8JNBF	6:8Ω, 2W,			
			±5%			
∆R415	2440049027	RS14B3A472JNBF	4.7kΩ, 1W,			
			±5%			
AR416	2440098023	RS14B3D102JNBF	1kΩ, 2W, ±5%			
AR505,506	2412387908	RD14B2E010JNBST	1Ω, %W, ±5%			
AR509	2412387908	RD14B2E010JNBST	1Ω, ¼W, ±5%			
AR511	2440044022	RS14B3A182JNBF	1:8kΩ, 1W,			
			±5%			
∆ R607	2412376906	RD14B2E270JNBST	27Ω, ¼W, ±5%			
AR707	2412375981	RD14B2E220JNBST	22Ω, ¼W, ±5%			
AR768	2412377947	RD14B2E101JNBST	100Ω,%W,±5%			
AR802	2412377947	RD14B2E101JNBST	100Ω,¼W, ±5%			
American Section La	Carlot Graphs	APPLICATION	The state of the s			

Ref. No. Part No.		Part Name	Remarks	
AR865	2440027023	RS14B3A680JNBF	68Ω, 1W, ±5%	
VR101	2110522007	V1604V20FK	VR BLOCK	
VR305,306	2116064006	V06PB103	IDLE VR 10kΩ semi- fixed resistor	
CAPACITO	RS GROUP			
TC701	2130022008	TRIMMER		
		CONDENSER	·	
C102	2531025002	CK45F1H223Z	0.022µF/50V	
C105	2531025002	CK45F1H223Z	0.022µF/50V	
C108	2531025002	CK45F1H223Z	0.022µF/50V	
C115,116	2533639001	CC45SL1H331J	330pF/50V	
C119,120	2533639001	CC45SL1H331J	330pF/50V	
C121,122	2533645008	CC45SL1H561J	560pF/50V	
C125~129	2531025002	CK45F1H223Z	0.022µF/50V	
C205,206	2533621006	CC45SL1H560J	56pF/50V	
C271~274	2533627000	CC45SL1H101J	100pF/50V	
C317,318	2533607004	CC45SL1H150J	15pF/50V	
C325,326	2533633007	CC45SL1H181J	180pF/50V	
C335,336	2531112902	CK45B1H102K	1000pF/50V	
C337~340	2531054057	CK45B2H101K	100pF/500V	
C345~348	2531112902	CK45B1H102K	1000pF/50V	
C349,350	2531024003	CK45F1H103Z	0.01µF/50V	
C353~356	2534285001	CC45SL2H470J	47pF/500V	
C365,366	2533627000	CC45SL1H101J	100pF/50V	
C367	2531025002	CK45F1H223Z	0.022µF/50V	
C369,370	2531112902	CK45B1H102K	1000pF/50V	
C377,378	2533627000	CC45SL1H101J	100pF/50V	
C401	2531025002	CK45F1H223Z	0.022µF/50V	
C405	2531024003 2531053003	CK45F1H103Z CK45E2H103P	0.01µF/50V	
C417,418 C501,503	2531053003	CK45E2H103P	0.01μF/500V 0.01μF/500V	
C523~526	2531033003	CK45E2111031 CK45F1H103Z	0.01μ1/500V 0.01μF/50V	
C603	2531024003	CK45F1H103Z	0.01µF/50V	
C604	2531025002	CK45F1H223Z	0.022µF/50V	
C605	2539031027	CK45=1E104K	0.1 _# F/25V	
C607,608	2531025002	CK45F1H223Z	0.022μF/50V	
C609~612	2533635005	CC45SL1H221J	220pF/50V	
C613	2531025002	CK45F1H223Z	0.022µF/50V	
C619,620	2533603008	CC45SL1H100D	10pF/50V	
			±0.5pF	
C701,702	2531024003	CK45F1H103Z	0.01µF/50V	
C703,704	2531025002	CK45F1H223Z	0.022µF/50V	
C705	2531024003	CK45F1H103Z	0.01µF/50V	
C708	2531024003	CK45F1H103Z	0.01µF/50V	
C717	2539031001	CK45=1E473K	0.047μF/25V	
C718	2533643000	CC45SL1H471J	470pF/50V	
C720	2539031001	CK45=1E473K	0.047µF/25V	
C722	2531024003	CK45F1H103Z	0.01μF/50V	
C731	2531024003	CK45F1H103Z	_0.01μF/50V	
C757	2539031001	CK45=1E473K	0.047μF/25V	
C758	2533639001	CC45SL1H331J	330pF/50V	
C760,761	2534350004	CC45SL1H431J	430pF/50V	
C771	2531024003	CK45F1H103Z	0.01µF/50V	

1	Ref. No.	Part No.	Part Name	Remarks	
40	C799	2533641002	CC45SL1H391J	390pF/50V	
223	C803	2531025002	CK45F1H223Z	0.022µF/50V	
1	C805	2531024003	CK45F1H103Z	0.01µF/50V	
ı	C810	2531024003	CK45F1H103Z	0.01µF/50V	
1	C821	2531025002	CK45F1H223Z	0.022µF/50V	
	C822	2533607004	CC45SL1H150J	15pF/50V	
1	C841	2531024003	CK45F1H103Z	0.01μF/50V	
	C101	2544260045	CE04W1H010M	1μF/50V	
			(SME)		
	C203,204	2544256017	CE04W1E220M	22μF/25V	
	C207,208	2544250026	(SME) CE04W0J101M	100μF/6.3V	
	0207,200	2344230020	(SME)	1002.70.01	
	C213,214	2544256017	CE04W1E220M (SME)	22μF/25V	
	C215,216	2544260045	CE04W1H010M (SME)	1μF/50V	
	C309	2544260045	CE04W1H010M (SME)	1μF/50V	
	C315,316	2544256017	CE04W1E220M (SME)	22μF/25V	
	C319,320	2544260045	CE04W1H010M (SME)	1μF/50V	
	C351,352	2544260045	CE04W1H010M (SME)	1μF/50V	
	C361~364	2544260045	CE04W1H010M (SME)	1μF/50V	
	C374	2544260045	CE04W1H010M (SME)	1μF/50V	
	C391,392	2544260045	CE04W1H010M (SME)	1μF/50V	
	C402	2544250026	CE04W0J101M (SME)	100µF/6.3V	
	C403	2544260045	CE04W1H010M (SME)	1μF/50V	
	C404	2544256004	CE04W1E100M (SME)	10μF/25V	
	C407	2544263945	CE04W2A010M (SME)	1μF/100V	
	C409,410	2544216002	CE04W1J922M	9200µF/63∨	
	C413~416	2544263945	CE04W2A010M (SME)	1μF/100V	
	C511,512	2544256046	CE04W1E101M (SME)	100µF/25V	
	C513	2544258086	CE04W1V471M (SME)	470µF/35V	
	C514	2544259001	CE04W1 V222M (SME)	2200µF/35V	
	C516,517	2544260045	CE04W1H010M (SME)	1μF/50V	
	C518	2544260058	CE04W1H2R2M (SME)	2.2µF/50V	
	C520	2544254006	CE04W1C100M (SME)	10µF/16V	
j			l		

C522 2544258015 CE04W1V100M (SME) 10μF C602 2544254006 CE04W1C100M (SME) 10μF C615 2544254006 CE04W1C100M (SME) 10μF C616 2544256046 CE04W1E101M (SME) 100μ (SME) C617 2544250026 CE04W0J101M (SME) 100μ (SME) C621 2544250026 CE04W0J101M (SME) 100μ (SME)	= 135V = 135V = 116V = 116V = 116V = 116V = 116V
C602 2544254006 CE04W1C100M 10μF (SME) (S	F/16V F/16V F/25V F/6.3V
C615 2544254006 CE04W1C100M 10μF (SME) (S	F/25V F/6.3V F/6.3V
C615 2544254006 CE04W1C100M 10μF (SME) C616 2544256046 CE04W1E101M 100μ (SME) C617 2544250026 CE04W0J101M 100μ (SME) C621 2544250026 CE04W0J101M 100μ	F/25V F/6.3V F/6.3V
C616 2544256046 CE04W1E101M 100μ (SME) C617 2544250026 CE04W0J101M 100μ (SME) C621 2544250026 CE04W0J101M 100μ	ıF/6.3V ıF/6.3V
C617 2544250026 CE04W0J101M 100μ (SME) C621 2544250026 CE04W0J101M 100μ	ιF/6.3V
C621 2544250026 CE04W0J101M 100µ	
(SME)	-/16V
1	
C707 2544254080 CE04W1C102M 1000 (SME))μF/16V
С711 2544254035 СЕ04W1C470M 47µF	-/16V
C712 2544260045 CE04W1H010M 1μF/	50V
C713 2544260074 CE04W1H4R7M 4.7µl	F/50V
С714 2544254006 СЕ04W1C100M 10μF	/16V
С715 2544260061 СЕО4W1H3R3M 3.3µI	F/50V
C741 2544254006 CE04W1C100M 10μF	7/16V
С751 2544254006 СЕ04W1C100M 10µF	/16V
C752 2544254048 CE04W1C101M 100μ (SME)	F/16V
C753 2544260045 CE04W1H010M 1μF/9	50V
C754 2544260032 CE04W1HR47M 0.47μ (SME)	₽F/50V
C755,756 2544260045 CE04W1H010M 1μF/5	50V
C759 2544254006 CE04W1C100M 10μF	/16V
С762 2544260061 СЕ04W1H3R3M 3.3 µF	-/50V
С764,765 2544260061 СЕ04W1H3R3M 3.3µF	-/50V
C767 2544260003 CE04W1H0R1M 0.1μF	:/50V
С801 2544254048 СЕ04W1C101M 100 _µ H	F/16V
C802 2543056014 CE04D1H010MBP 1μF/5	50V
C804 2544260045 CE04W1H010M 1μF/5	i0V
C806 2544260061 CE04W1H3R3M 3.3μF (SME)	/50V
	F/6.3V

Ref. No.	Part No.	Part Name	Remarks
C861	2544254006	CE04W1C100M (SME)	10μF/16V
C862	2544254048	CE04W1C101M (SME)	100µF/16V
C123,124	2554199960	CQ92M1H223J (MRZ)	0.022μF/50V
C201,202	2533635005	CC45SL1H221J	220pF/50V
C209,210	2554199999	CQ92M1H243J (MRZ)	0.024µF/50V
C211,212	2554213956	CQ93M1H682J (B)	6800pF/50V
C313,314	2554200008	CQ93P1H101J	100pF/50V
C323,324	2551120013	CQ93M1H122J	1200pF/50V
C327,328	2551121009	CQ93M1H682J	6800pF/50V
C331,332	2551121041	CQ93M1H153J	0.015µF/50V
C333,334	2551212905	CQ93M1H103J	0.01µF/50V
C341~344	2554199960	CQ92M1H223J (MRZ)	0.022µF/50V
C371,372	2551212905	CQ93M1H103J	0.01µF/50V
C823	2554135005	CQ93P1H391J	390pF/50V
C303~306	2561035075	CF93 A1H684J	0.68µF/50V
C321,322	2561034047	CF93 A1H563J	0.056µF/50V
C329,330	2561034089	CF93 A1H124J	0.12µF/50V
C357,358	2561034076	CF93A1H104J	0.1µF/50∨
C359,360	2561034005	CF93 A1H273J	0.027µF/50∨
C502	2561042000	CF93A2E104K	0.1µF/250V
C509,510	2561035075	CF93 A1H684J	0.68µF/50V
C856	2561034076	CF93A1H104J	0.1µF/50V
C519	2590004006	SB CAP=223=	
TRANS CO	IL, FILTERS, F	RELAY, SWITCH GRO	OUP
L201,202	2359003002	FTZ CHOKE COIL	
L601	2350016988	INDUCTOR	120µH
RL401	2149003005	RELAY	
T701	2312065003	FM IF DET	
		TRANS(P)	
T702	2312066002	FM IF DET	
		TRANS(S)	
T703	2310056001	AM IFT	
T711	2311127007	MW ANT TRANS	
T712	2311130007	MW OSC COIL	
T751,752	2320085004	LPF	
SW101	2129520003	1P PUSH SWITCH	MODE
CF701,702	2610064007	SFT10.7MS2	
CF703	2610031001	BFU450C4 (C.F)	
CF704	2610079005	CSB456F11	
CF705	2610034008	SFP450H	
XL601	3990034002	CST4.00MG	4MHz
T704	2320121007	ANTI. BIRDIE	
		FILTER	

1U-1606S MAIN UNIT PARTS LIST (DRA-425R)

[Same as 1U-1596S (for DRA-625R) except the followings]

Het. No.	Part No.	Part Name	U ty	Hemarks						
OTHER PA	RTS GROUP					NOTE:	A: ADD, C: CHANGE,	D; D	ELETE	
	4179021107	RADIATOR BLOCK	1		Ref. No.	Part No.	Part Name		Remark	s
	4738007009	3x12 CUP SCREW	4		SEMICONE	OUCTORS GRO	UP			
	4737500044	TAPPING SCREW(P)			IC302	2620679000	M5238P			D
		3x8 (BLACK)	2		TR315,316	2740060007	2SD667A (C)			С
	2048260004	MINI JACK	1*	3.5mm	TR317,318	2720053005	2SB647A (C)			С
	2050346000	4P CONNECTOR	1		TR319,320	2730336000	2SC3854 (O/Y)			С
		BASE			TR321,322	2710204000	2SA1490 (O/Y)			С
	2050347009	6P CONNECTOR	2		TR323,324		2SC1841 (E/F)			С
		BASE			TR327,328		2SC2878 (A/B)			D
	2050433007	3P ANT TERMINAL (DIN)	1		TR401	2710131021	2SA988 (E/F)	-		C
	2160065006	FRONT END	1		D327~330		1SS270A			D D
	2050185038	3P WIRE HOLDER	6		D332 D501	2760432000 2760338007	1SS270A			- 1
	2050185025	2P WIRE HOLDER	1		500.	2700338007	S4VB20F			С
	2050343061	6P CONN, BASE	1	CN6A				Щ.,		
		(KR-PH)			CAPACITO	RS GROUP				
	2050343074	7P CONN. BASE	3	CN7A.B.C.	C271,272	2533627000	CC45SL1H101J	10	0pF/50\	/ D
		(KR-PH)			C365,366	2533627000	CC45SL1H101J	10	0pF/50\	/ D
	2050343090	9P CONN. BASE	1	CN-9A	C377,378	2533627000	CC45SL1H101J	10	0pF/50\	/ D
		(KR-PH)			C361~364	2544260045	CE04W1H010M	1μ	F/50V	D
	2050190036	3P NH CONNECTOR	2				(SME)			
	005000000	BASE			C374	2544260045	CE04W1H010M	1μ	F/50V	P
	2050233032	3P EH CONNECTOR BASE	1	CN-3F	0201.202	2544260045	(SME)	1	E/E0\/	
	2030322060	1P CONTACT Ass'y			C391,392	2544260045	(SME)	'"	F/50V	D
	2030322000	IF CONTACT Ass y	1		C409,410	2546089004	CE04W==822M	82	00μF/	c
					0.00,410	20.000000.	020111 022111	02	56V	Ĭ
										1
					TRANS, CO	IL, FILTERS	RELAY, SWITCH			
					SW101	2129520003	1P PUSH SWITCH	МС	DE	D
					OTHER PA	RTS GROUP		Q'ty		
						2050346000	4P CONNECTOR	2		С
<i>'</i>				i			BASE			
						2050347009	6P CONNECTOR	1		С
							BASE	1		
						2050185038	3P WIRE HOLDER	4		С
			-	- 1						
			1	ſ	1					
			l		1 1					
										- 1
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				l						

Q'ty Remarks

Part Name

Ref. No. Part No.

1U-1597S (DRA-625R), 1U-1597S (DRA-425R)

	DISPLAY UNIT PARTS LIST NOTE: • DRA-625R only • DRA-425R only						
ſ	Ref. No.	Part No.	Part Name	Remarks			
İ	SEMICOND	OUCTORS GROU	IP				
١	IC851	2620998008	TC9303AN013				
١	TR851	2730322001	2SC2458 (Y/GR)		4		
ı	D601~604	2760370007	1SS106TD		4		
I	D851~855	2760049011	1S2076A				
I	D 85 7	2760049011	1S2076A				
١	D 859	2760049011	1S2076A				
ı	D862,863	2760049011	1S2076A				
ı	D871	2760049011	1S2076A				
	LE601~ 606	3939261027	LED SEL1321G (D2/	(3) 			
	LE861~ 863	3939261027	LED SEL1321G (D2/	3)			
Ì	RESISTOR	S GROUP (not in	cluded Carbon Film ±5	1 % ¼W type)			
4	R151,152	2440033020	HS14B3A221JNBF	220Ω,1W			
١	R153,154	2412036000	RD14B2E4R7J	4.7Ω, ¼W			
7	R155,156	2440015022	RS14B3A6R8JNBF	6.8Ω, 1W			
I	R855	2412132001	RD14B2E473J	47kΩ, ¼W			
1	R871~873	2412116001	RD14B2E103J	10kΩ, ¼W			
ı	R896~899	2412116001	RD14B2E103J	10kΩ, ¼W			
1	VR301	2110521011	V1620V30FB104R	моток			
		<u></u>		DRIVE VR			
	CAPACITO	RS GROUP					
	C151,152	2561034937	CF93A1H473J	0.047µF/50V			
4	C153	2538014003	CK45F2GAC103M	0.01µF/400V AC			
		2520014002	OKAEE3C A CADSM	0.01µF/400V			
4	●C154	2538014003	CK45F2GAC103M	AC			
	C155~ 158	2551121025	CQ93M1H103J	0.01μF/5 0 V			
	C159	2531024003	CK45F1H103Z	0.01µF/50V			
1	C162	2531024003	CK45F1H103Z	0.01µF/50V			
	C301	2543056014	CE04D1H010MBP (SME)	1μF/50V			
	C302	2539031027	CK45=1E104K	0.1μF/25V			
	C851,852	2533603008	CC45SL1H100D	10pF/50V			
	C853	2531024003	CK45F1H103Z	0.01µF/50V			
	C854	2544250026	CE04W0J101M	100µF/6.3V			
	C855	2544258057	(SME) CE04W1V101M	100µF/35V			
	SMITCHES	, COILS GROU	(SME)				
		2359001004	_	<u> </u>			
ا	L151,152		INDUCTOR POWER SW TV-5	- House			
Δ.	=SW151	2124686007		The state of the s			
Δħ	●SW152	2124686007 2129532004	2P PUSH SW	SP SW			
	SW 153	2129532004	TACT SWITCH (IM)	5, 5,,			
	SW601~ 606						
	SW801~ 815	2124407901	TACT SWITCH (IM)				

WARNING

Parts marked with this symbol A have critical characteristics.

Use ONLY replacement parts recommended by the manufacturer.

	Use ONLY r	eplacement parts	recommended by the r	nanufacturer.
	Ref. No.	Part No.	Part Name	Remarks
	OTHER PA	RTS GROUP		
	Total Control of the Control	2020022008	FUSE HOLDER	
Δ	■F001	2061015061	FUSE 2A	
Δ	•F002	2061015058	FUSE 1.6A	
		2050149032	5P WRAPPING	
			TERMINAL	
		2048167026	HEADPHONES JACK	
		2050484001	8P SP TERMINAL	(Europe)
		2050472013	8P SP TERMINAL	(Australia,
				U.K.)
-		4990088002	QH3031H0	REMOCON
		1460921100	LED HOLDER	
	XL801	3990040009	X'TAL (7.2MHz)	
		3934043004	FLD (FIP10TM7)	
		4122268302	FLD BRACKET	
		2050185025	2P WIRE HOLDER	CN-2A
		2050185067	6P WIRE HOLDER	CN-6BB
		2050185070	7P WIRE HOLDER	CN-7EE
		2050233032	3P EH CONNECTOR	CN-3E
			BASE	
		2050233074	7P EH CONNECTOR	CN-7D
			BASE	
	·	4150299000	CONDENSER COVER	
ĺ		■5 131390008	FUSE LABEL	
		● 5131390011	FUSE LABEL	
I				
			,	
1				

1U-1742 CONTROL UNIT PARTS LIST (DRA-625R/425R)

1			·	
	Ref. No.	Parts No.	Part Name	Remarks
	SEMICOND	UCTORS GROU	JP	
	TR051	2720085002	2SB941A(Q)/(P)	
	TR052	2740121001	2SD1266A(Q)/(P)	
	TR053	2730187039	2SC2240(BL/GR)	
	TR 054	2710094032	2SA970(BL/GR)	
	TR055,056	ĺ	RN2204(47k-47k)	
	TR 057~	2690029004	RN1204(47k-47k)	
	060			
	TR061	2730198015	2SC1815(BL)	
	TR062	2720053005 2690029004	2SB647A(C) RN1204(47k-47k)	
	TR063	2690029004	HN1204(47K-47K)	
	RESISTORS	S GROUP (not in	cluded Carbon Film ±5%	6 ¼W type)
Δ	R051.052	2412387908	RD14B2E010JNBST	1ohm, %W
				±5%
	R053,054	2412402058	RD14B2E473J(5)	47kohm,¼W ±5%
	R055~ 058	2412401062	RD14B2E203J(5)	20kohm,¼W ±5%
	R059	2412402058	RD14B2E473J(5)	47kohm,%W
	R060	2412401017	RD14B2E123J(5)	12kohm,¼W
				±5%
	R061	2412399035	RD14B2E222J(5)	2.2kohm,¼W ±5%
	R062	2412402058	RD14B2E473J(5)	47kohm,%W ±5%
	R063	2412398052	RD14B2E102J(5)	1kohm,¼W ±5%
	CAPACITO	RS GROUP		
	C051,052	2544261028	CE04W1H101M (SME)	100µF/50V
	C053	2544258057	CE04W1V101M (SME)	100μF/35V
		-		
	OTHER PA	RTS GROUP		Q'ty
		2050233032	3P EH CONNECTOR BASE	1
		2050233061	6P EH CONNECTOR	1
			BASE	
L				

EXPLODED VIEW OF CHASSIS AND CABINET & PARTS LIST PARTS LIST OF EXPLODED VIEW

(DRA-625R/425R Europe Black Version)

Parts marked with this symbol A have critical characteristics. Use ONLY replacement parts recommended by the manufacturer.

R	ef. No.	Part No.	Part Name	Q'ty	Remarks
•	1	4110751203	MAIN CHASSIS	1	
٠	2	4122462108	BRACKET-A	1	
	3	1040173103	FOOT Ass'y	4	
	4	4140478006	SAFETY PLATE	1	
	5	1050758107	BOTTOM COVER	1	
	6	4430518003	1	2	
	о 7		P.C.B. HOLDER	1	
۵	-	4122197017 1U-1596S	CARD STAND	1	
⊚	8■		MAIN UNIT	1 1	
⊚		1U-1606S	MAIN UNIT	1	
⊚	_	1U-1597SZ	DISPLAY UNIT	1	
⊚	9•	1U-1597S	DISPLAY UNIT	1	
	10=	4122528000	BRACKET C	1	
	11=	4140426045	SAFETY PLATE	1	
	12	4610386013	SPACER RUBBER	1	
	13■	4140477007	SHIELD PLATE	1	
	14=	4140426029	SAFETY PLATE	1	
	15	4140483004	SAFETY PLATE	1	
	16	5131144005	MASKING SHEET	1	
	17	4122548006	BRACKET	1	
•	18	1U-1742	CONTROL UNIT	1	
	19	4150299000	CONDENSER COVER	1	
	20	1430568001	FILTER	1	
	21■	1050809124	BACK PANEL	1	
B00***	21•	1050809137	BACK PANEL	1	200000000000000000000000000000000000000
4	22	2538014003	CK45F2GAC103M	1	C-151
-est(20	and the second s				0.01μF/
					400V AC
	23		l e] !	
		-	_		
	l 24	2062063009	AC CORD WITH PLUG	1	
À	24 25 <u> </u>	4450056008	CORD BUSH	1	
À	24 25 26	4450056008 2050071016	CORD BUSH TERMINAL Ass'y	1	
À	24 25 <u> </u>	4450056008 2050071016 4770018001	CORD BUSH TERMINAL Ass'y WASHER (P-87)	1 1 1	
À	24 25 26	4450056008 2050071016	CORD BUSH TERMINAL Ass'y	1 1 1	i I
A	24 25 26 27	4450056008 2050071016 4770018001	CORD BUSH TERMINAL Ass'y WASHER (P-87) ANT. HOLDER POWER TRANS	1 1 1 1	
A A	24 25 26 27 28	4450056008 2050071016 4770018001 1460925009	CORD BUSH TERMINAL Ass'y WASHER (P-87) ANT. HOLDER	1 1 1	
A A	24 25 26 27 28	4450056008 2050071016 4770018001 1460925009 2335667103	CORD BUSH TERMINAL Ass'y WASHER (P-87) ANT. HOLDER POWER TRANS	1 1 1 1	
A A	24 25 26 27 28 29■	4450056008 2050071016 4770018001 1460925009 2335667103 2335666104	CORD BUSH TERMINAL Ass'y WASHER (P-87) ANT. HOLDER POWER TRANS POWER TRANS	1 1 1 1 1	
A A	24 25 26 27 28 29 30	4450056008 2050071016 4770018001 1460925009 :2335667103 2335666104 4170322216	CORD BUSH TERMINAL Ass'y WASHER (P-87) ANT. HOLDER POWER TRANS POWER TRANS H.P RADIATOR	1 1 1 1 1 1	
A A	24 25 26 27 28 29 30 30	4450056008 2050071016 4770018001 1460925009 2335667103 2335666104 4170322216 4170322203	CORD BUSH TERMINAL Ass'y WASHER (P-87) ANT. HOLDER POWER TRANS POWER TRANS H.P RADIATOR H.P RADIATOR	1 1 1 1 1 1 1	
A A	24 25 26 27 28 29 30 30 31	4450056008 2050071016 4770018001 1460925009 2335667103 2335666104 4170322216 4170322203	CORD BUSH TERMINAL Ass'y WASHER (P-87) ANT. HOLDER POWER TRANS POWER TRANS H.P RADIATOR H.P RADIATOR	1 1 1 1 1 1 1	
A A	24 25 26 27 28 29 30 30 31 32	4450056008 2050071016 4770018001 1460925009 2335667103 2335666104 4170322216 4170322203 4129082002	CORD BUSH TERMINAL Ass'y WASHER (P-87) ANT. HOLDER POWER TRANS POWER TRANS H.P RADIATOR H.P RADIATOR RADIATOR BRACKET	1 1 1 1 1 1 1 1 1	
A A	24 25 26 27 28 29 30 30 31 32 33	4450056008 2050071016 4770018001 1460925009 2335667103 2335666104 4170322216 4170322203 4129082002 — 4458004007	CORD BUSH TERMINAL Ass'y WASHER (P-87) ANT. HOLDER POWER TRANS POWER TRANS H.P RADIATOR H.P RADIATOR RADIATOR BRACKET — WIRE CLAMPER	1 1 1 1 1 1 1 1 1 1 1	
A A	24 25 26 27 28 29 30 30 31 32 33 34	2050071016 4770018001 1460925009 2335667103 2335666104 4170322216 4170322203 4129082002 4458004007 4122463000	CORD BUSH TERMINAL Ass'y WASHER (P-87) ANT. HOLDER POWER TRANS POWER TRANS H.P RADIATOR H.P RADIATOR RADIATOR BRACKET — WIRE CLAMPER BRACKET-B	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
A A	24 25 26 27 28 29 30 30 31 32 33 34 35	4450056008 2050071016 4770018001 1460925009 2335667103 2335666104 4170322216 4170322203 4129082002 — 4458004007 4122463000 2030322060	CORD BUSH TERMINAL Ass'y WASHER (P-87) ANT. HOLDER POWER TRANS POWER TRANS H.P RADIATOR H.P RADIATOR RADIATOR BRACKET — WIRE CLAMPER BRACKET-B 1PCONNECTOR	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
A A	24 25 26 27 28 29 30 30 31 32 33 34 35 36 37	4450056008 2050071016 4770018001 1460925009 2335667103 2335666104 4170322216 4170322203 4129082002 4458004007 4122463000 2030322060 4122431003	CORD BUSH TERMINAL Ass'y WASHER (P-87) ANT. HOLDER POWER TRANS POWER TRANS H.P RADIATOR H.P RADIATOR RADIATOR BRACKET — WIRE CLAMPER BRACKET-B 1PCONNECTOR BRACKET	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
A A	24 25 26 27 28 29 30 30 31 32 33 34 35 36 37 38	4450056008 2050071016 4770018001 1460925009 2335667103 2335666104 4170322216 4170322203 4129082002 — 4458004007 4122463000 2030322060 4122431003 1460922400	CORD BUSH TERMINAL Ass'y WASHER (P-87) ANT. HOLDER POWER TRANS POWER TRANS H.P RADIATOR H.P RADIATOR RADIATOR BRACKET — WIRE CLAMPER BRACKET-B 1PCONNECTOR BRACKET INNER PANEL KNOB-TACT-1	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
A A	24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39	4450056008 2050071016 4770018001 1460925009 2335667103 2335666104 4170322216 4170322203 4129082002 — 4458004007 4122463000 2030322060 4122431003 1460922400 1131018106 1131019105	CORD BUSH TERMINAL Ass'y WASHER (P-87) ANT. HOLDER POWER TRANS POWER TRANS H.P RADIATOR H.P RADIATOR RADIATOR BRACKET — WIRE CLAMPER BRACKET-B 1PCONNECTOR BRACKET INNER PANEL KNOB-TACT-1 KNOB-TACT-2	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
A A	24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40	4450056008 2050071016 4770018001 1460925009 2335667103 2335666104 4170322216 4170322203 4129082002 — 4458004007 4122463000 2030322060 4122431003 1460922400 1131018106 1131019105 1131020204	CORD BUSH TERMINAL Ass'y WASHER (P-87) ANT. HOLDER POWER TRANS POWER TRANS H.P RADIATOR H.P RADIATOR RADIATOR BRACKET — WIRE CLAMPER BRACKET-B 1PCONNECTOR BRACKET INNER PANEL KNOB-TACT-1 KNOB-TACT-2 KNOB-FUNCTION	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
A A	24 25 26 27 28 29 30 30 31 32 33 34 35 36 37 38 39 40 41	4450056008 2050071016 4770018001 1460925009 2335667103 2335666104 4170322216 4170322203 4129082002 	CORD BUSH TERMINAL Ass'y WASHER (P-87) ANT. HOLDER POWER TRANS POWER TRANS H.P RADIATOR H.P RADIATOR RADIATOR BRACKET — WIRE CLAMPER BRACKET-B 1PCONNECTOR BRACKET INNER PANEL KNOB-TACT-1 KNOB-TACT-2 KNOB-FUNCTION WINDOW	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
åå å å å	24 25 26 27 28 29 30 30 31 32 33 34 35 36 37 38 39 40 41 42	4450056008 2050071016 4770018001 1460925009 2335667103 2335666104 4170322216 4170322203 4129082002 	CORD BUSH TERMINAL Ass'y WASHER (P-87) ANT. HOLDER POWER TRANS POWER TRANS H.P RADIATOR H.P RADIATOR RADIATOR BRACKET — WIRE CLAMPER BRACKET-B 1PCONNECTOR BRACKET INNER PANEL KNOB-TACT-1 KNOB-TACT-2 KNOB-FUNCTION WINDOW PUSH RIVET	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
A A	24 25 26 27 28 29 30 31 32 33 34 35 36 37 38 39 40 41 42 43	4450056008 2050071016 4770018001 1460925009 2335667103 2335666104 4170322216 4170322203 4129082002 — 4458004007 4122463000 2030322060 4122431003 1460922400 1131018106 1131019105 1131020204 1430541109 4770288006 4140453102	CORD BUSH TERMINAL Ass'y WASHER (P-87) ANT. HOLDER POWER TRANS POWER TRANS H.P RADIATOR H.P RADIATOR RADIATOR BRACKET — WIRE CLAMPER BRACKET-B 1PCONNECTOR BRACKET INNER PANEL KNOB-TACT-1 KNOB-TACT-1 KNOB-FUNCTION WINDOW PUSH RIVET SHIELD PLATE	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	
åå å å å	24 25 26 27 28 29 30 30 31 32 33 34 35 36 37 38 39 40 41 42	4450056008 2050071016 4770018001 1460925009 2335667103 2335666104 4170322216 4170322203 4129082002 	CORD BUSH TERMINAL Ass'y WASHER (P-87) ANT. HOLDER POWER TRANS POWER TRANS H.P RADIATOR H.P RADIATOR RADIATOR BRACKET — WIRE CLAMPER BRACKET-B 1PCONNECTOR BRACKET INNER PANEL KNOB-TACT-1 KNOB-TACT-2 KNOB-FUNCTION WINDOW PUSH RIVET	1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1 1	

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	Ref. No.	Part No.	Part Name	Q'ty	Remarks
	46	1441805009	FRONT PANEL Ass'y	1	
	46	1441807007	FRONT PANEL Ass'y	1	
	47				
	48	1139071006	PUSH KNOB (T)	3	
	48	1139071006	PUSH KNOB (T)	2	
	49	1120529101	VOLUME KNOB	1	
	50	1120530103	KNOB	3	Tone,
					Balance
	51	1120530116	KNOB	1	Loudness
	52	1020314005	TOP COVER	1	
	53	1220146002	HIMERON SHEET	2	100x11x
					0.5t UL
	54				Himeron
	55	4610390070	RUBBER SHEET	2	
	56	2048167026	HEADPHONES JACK	1	M12 Nut
	57	2129532004	2P PUSH SWITCH	1	Speaker
					Select
	58	2110521011	V1620V30FB104R	1	Motor
					Drive 100
					kohm VR
	59	2124686007	POWER SWITCH	1	TV-5
	60	2110522007	V1604V20F K	1	Bass,
			(VR BLOCK)		Treble,
					Balance,
					Variable
					Loudness
	61■	2544216002	CE04W1J922M	2	C409,410
					9200μF/
					63V
	61●	2546089004	CE04W==822M		8200μF/
					63V
		2050247000	CD COMMENTOR DAGE		C409,410
	62	2050347009 #	6P CONNECTOR BASE	2	Phono,
					CD, Aux/
					Video Tape-2
					(PB, REC)
					Pre-Out
	63	2050346000	4P CONNECTOR BASE	1	Input
					Terminal
					Tape-1
					(PB, REC)
	64	2050433007	3P ANT. TERMINAL	1	'
			(DIN)		
١	65	2048260004	3.5M MINI JACK	1	Remote
١					Control
١	66	2050484001	8P SPEAKER	1	
J			TERMINAL		
	67	4179021107	RADIATOR BLOCK	1	
- 1	68■	2710205009	2SA1491(O)/(Y)	2	Power TR.
-					TR321,
					322,
ı					

Ref. No.	Part No.	Part Name	Q'ty	Remarks
68●	2710204000	2SA1490(O)/(Y)		Power TR TR321,
69■	2730337009	2SC3855(O)/(Y)	2	Power TR TR319,
69●	2730336000	2SC3854(O)/(Y)		320 Power TR. TR319, 320
70■	2129520003	1P PUSH SWITCH	1	Mode
71	2149003005	RELAY		RL401
72	2160065006	FRONT END		
73	4990088002	QH3031H0		Remote Sensor
74	3934043004	FLD (FIP 10TM7)		
75■	2061015061	FUSE (2A)		F-001
75●	2061015058	FUSE (1.6A)		F-002
76	4122528000	BRACKET C	1	
SCRE	WS & NUTS	T	т	
101■	4737002034	TAPPING SCREW(S) (BLACK) 3x6	35	
101•	4737002034	TAPPING SCREW(S)		
		(BLACK) 3x6	34	
102	4737002021	TAPPING SCREW(S)	5	
		(BLACK) 3x8		
103	4737004016	TAPPING SCREW(S)	4	
104	4737500044	(BLACK) 4x6 TAPPING SCREW(P)	2	
104	4/3/300044	(BLACK) 3x8	2	
105	4737508017	TAPPING SCREW(P) (BLACK) (3×10)	7	
106	4737015018	TAPPING SCREW(S) (BLACK) 3x8	11	
110	4770263005	3P SWELLING SCREW	4	
111	4770064107	FIXING SCREW	4	
PACKI	NG & ACCESSO	RIES (not included EXPLO	DED	VIEW)
201	5058006019	ENVELOPE	1	
202	5111762009	INST. MANUAL	1	I
203	_	_	1	- 1
204	2311129005	LOOP ANTENNA	1	- 1
205	5290040008	FM ANT ADAPTOR	1	
206	4990120009	RC-111	1	
207	5050149000	POLY-COVER	1	
208	5059102006	POLY COVER	1	1
209	5049102003	STYLEN PAPER	2	
210	5030674003	CUSHION	2	
211	5011312009	CARTON CASE	1	
211•	5011313008	CARTON CASE •	1	
212	5020658013	PAD	1	
213	5131389006	CONTROL CARD BASE	1	
214	5131349004	THERMAL CARBON	1	i

FILM

PARTS LIST OF EXPLODED VIEW (DRA-625R/425R Europe Gold Version)

[Same as parts list (for DRA-625R/425R Europe Black Version) except the followings]

	Ref. No.	Part No.	Part Name	Remarks	
	37	1460922413	INNER PANEL		
	38	1131018119	KNOB-TACT-1		
	39	1131019118	KNOB-TACT-2		
	40	1131020217	KNOB-FUNCTION		
	44	1131054115	POWER KNOB-Ass'y		
	46■	1441805012	FRONT PANEL Ass'y		
	46●	1441807010	FRONT PANEL Ass'y		
	48	1139071019	PUSH KNOB (T)		
	49	1120529114	VOLUME KNOB		
	50	1120530129	KNOB		
	51	1120530132	KNOB		
	52	1020314018	TOP COVER		
	SCREW				
	110	4770263018	3P SWELLING SCREW		
	PACKING & ACCESSORIES (not included Exploded view)				
	211=	5011312012	CARTON CASE		
	211•	5011313011	CARTON CASE		
	215	5139111001	COLOR LABEL (GOLD)		
•	NOTE .	DRA-625B or	- lu		

NOTE : ■ DRA-625R only DRA-425R only

ADDENDUM LIST

Ref. No.	Part Name & Descriptions	DRA-425R	
1101.110.	Tart Name & Descriptions	U.K.	
⊙ 9	DISPLAY UNIT	1U-1597U	
16	MASKING SHEET	5131144005(3)	
24	AC CORD		
i i	AC CORD WITH LABEL	2062024006	
29	POWER TRANS(EA)	2335680009	
	VOLTAGE LABEL	5130362008(2)	

• NOTE FOR PARTS LIST

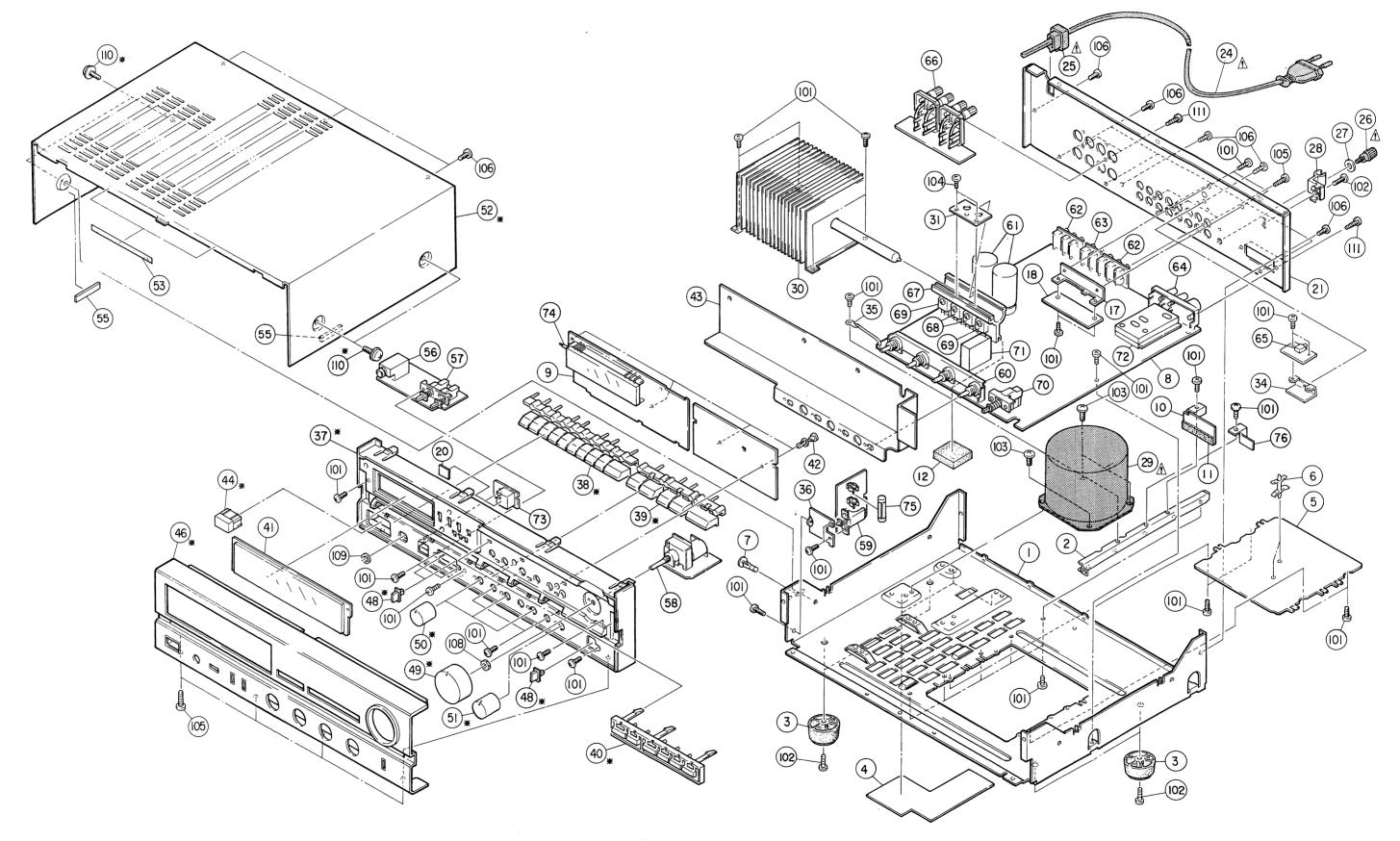
- Part indicated with the mark "⊚" are not always in stock and possibly to take a long peried of time for supplying, or in some case supplying of part may be refused.
- When ordering of part, clearly indicate "1" and "I" (i) to avoid mis-supplying.
- Ordering part without stating its part number can not be supplied.
- Part indicated with the mark "*" is not illustrated in the exploded view.

EXPLODED VIEW OF CHASSIS AND CABINET (DRA-625R/425R)

WARNING:

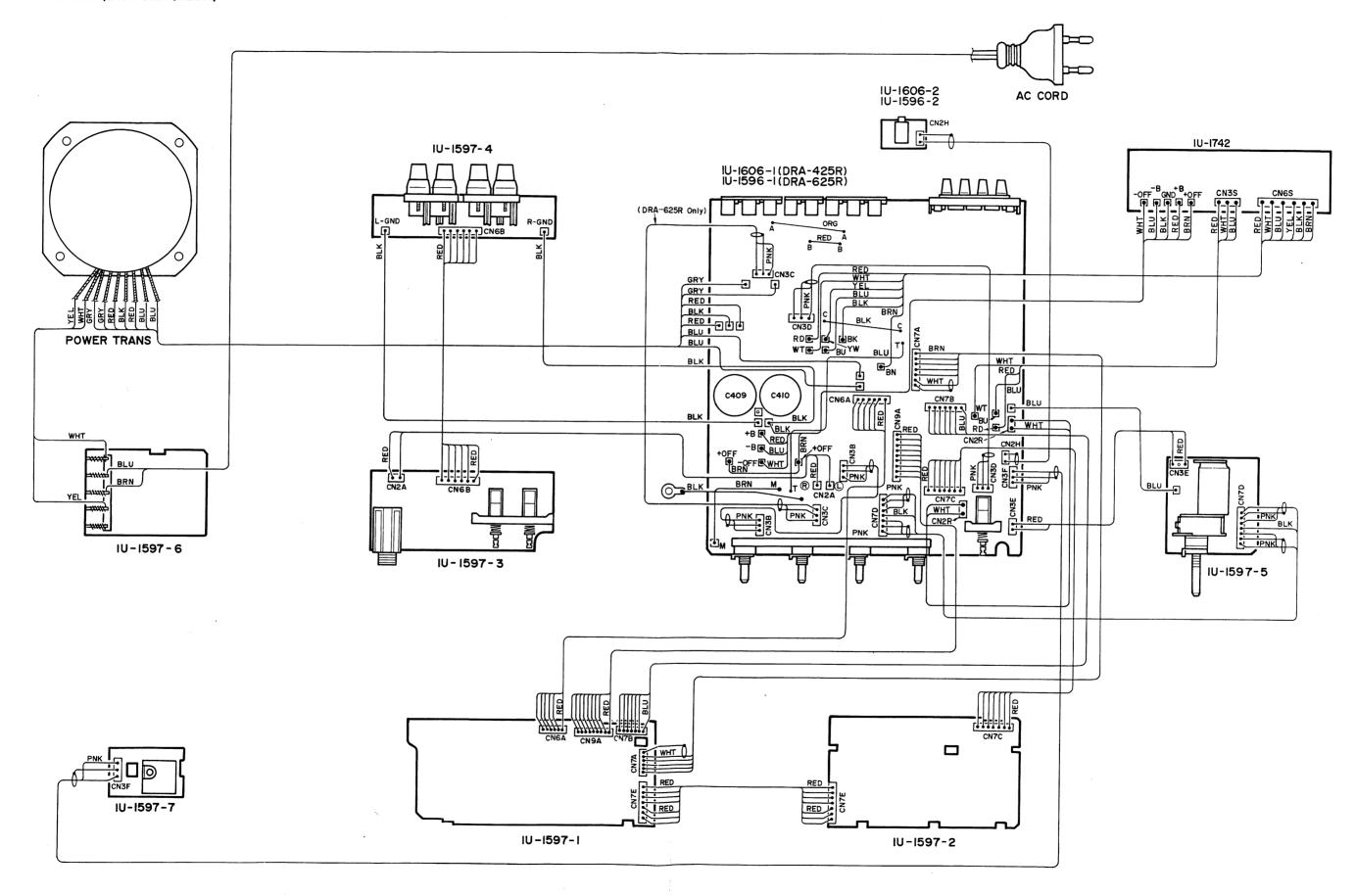
Parts marked with this symbol A have critical characteristics.

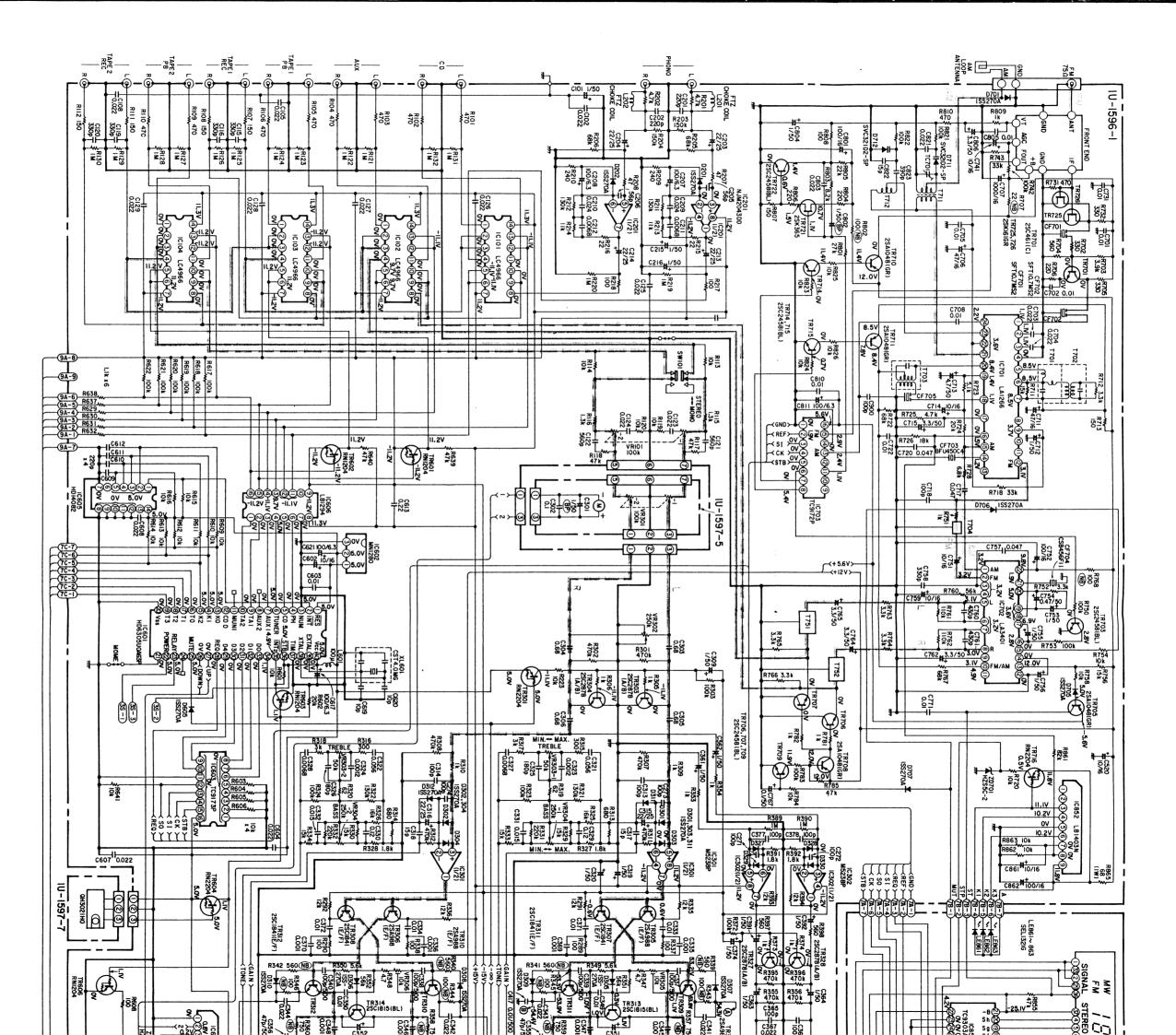
Use ONLY replacement parts recommended by the manufacturer.



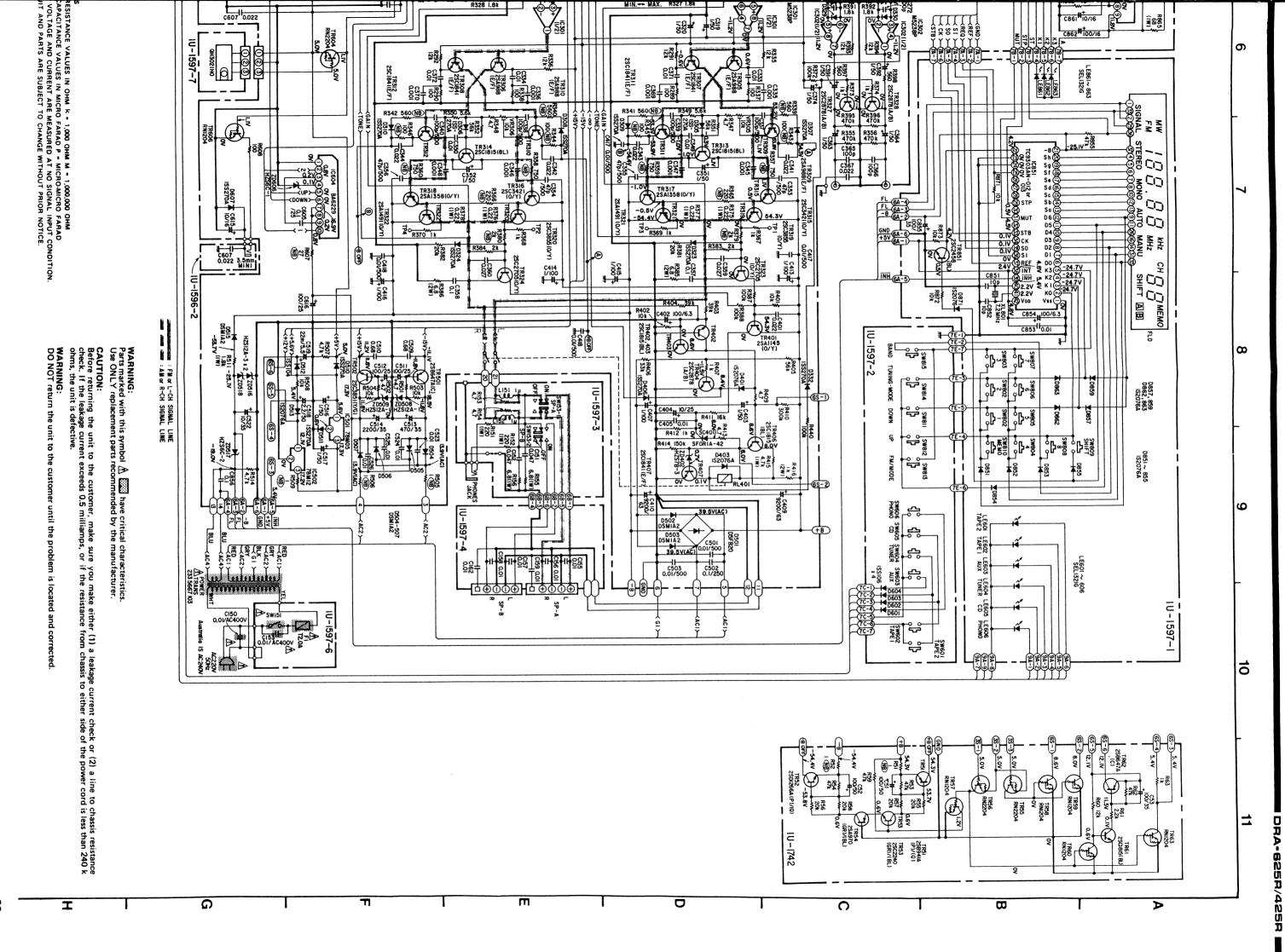
(Those parts marked * in the Black Version should be changed the part number in the Gold Version.)

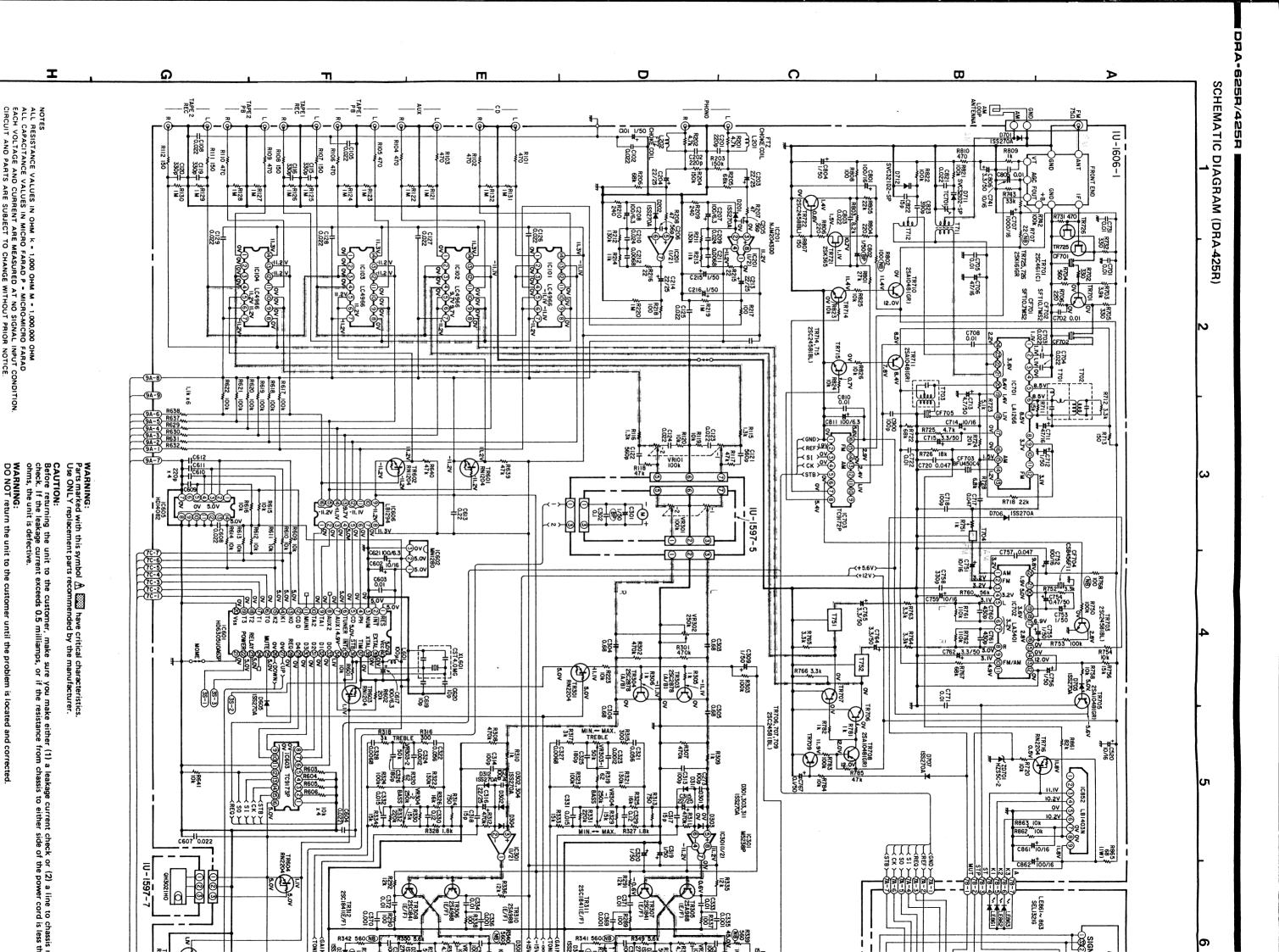
WIRING DIAGRAM (DRA-625R/425R)

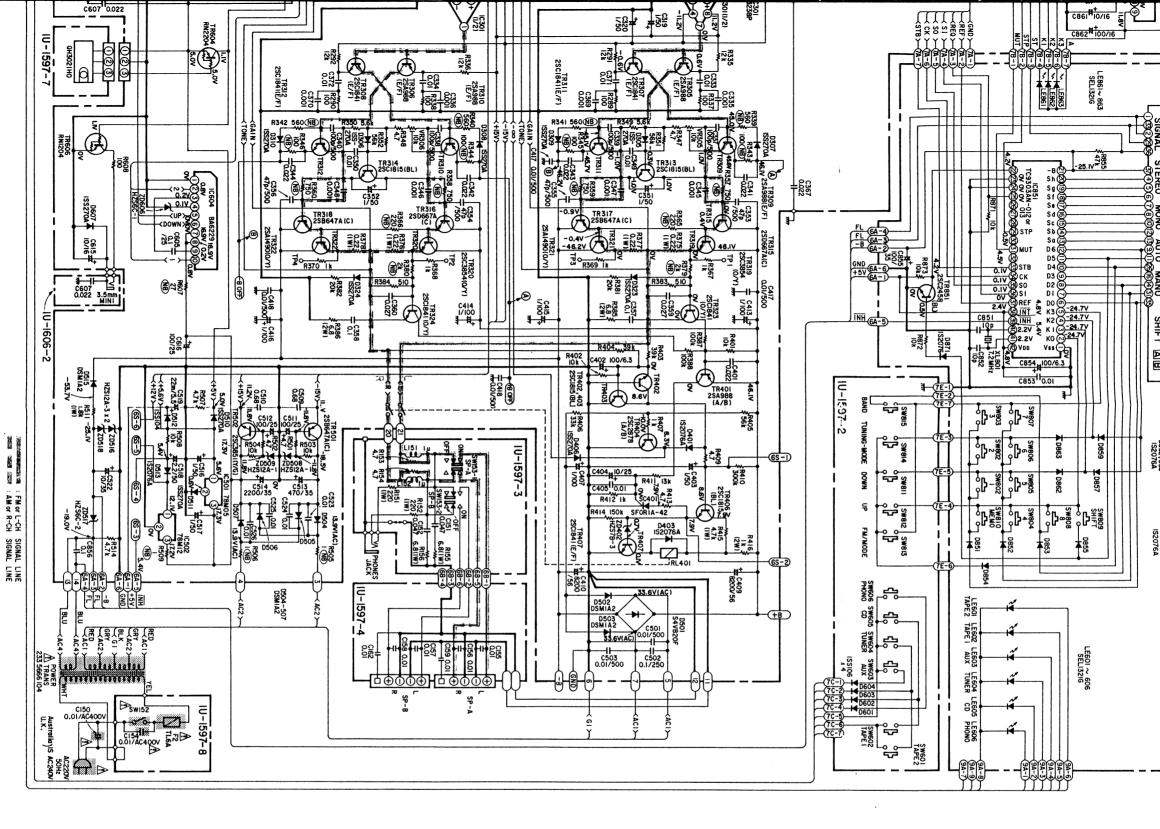




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0857, 859 0862, 863 IS2076A 0851 ~ 855 IS2076A LE601 ~ 606 SEL13216 IU-1597-I 16.1V 46.1V 46.5V 1853 20k 0.6V 1853 20k 0.6 5.0V RNZZO4 R56 20k W 1762 20k W 17652 2501266A (P)/(0) THES OWNZOA TR57 RNI204 TRES9 RNIZO4 11.5V 0.1V 0.68 25A970 TR6i 25Cd8I5(BU) IU-1742 TR51 2SB94IA (P)/(Q) TR53 2SC2240 (GR)/(BL) RNI204

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SIGNAL FM

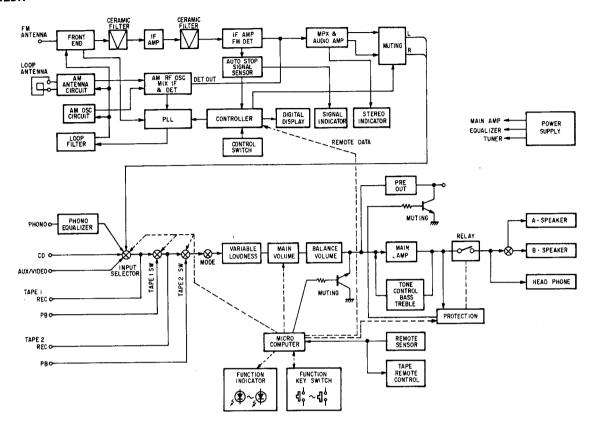
/ [] STEREO STEREO

KHz C MHz MANU 多原母③每

CH C C MEMO

BLOCK DIAGRAM

DRA-625R



DRA-425R

